



2019

FOR FIRE-BREATHING PATRIOTS



We the People

insure domestic Tranquility, provide for the common defence, promote the general welfare, and secure the Blessings of Liberty to ourselves and our Posterity.

American Patriots,

2018 has been an exciting year for us at Patriot Ordnance Factory. The journey from our humble beginnings has been hard fought but well worth all its efforts. I am personally humbled by the amount of recognition POF-USA has received this year. I am extremely proud of our team at Patriot Ordnance Factory. From sales to shipping, our entire team is passionate about our products and service. Passion, perseverance and a can-do attitude is what drives us to build what we create. Our never-ending quest to innovate not imitate is an extremely difficult path to take when choosing to lead by example. It is required of us to build the Ultimate Fighting Machines. Innovation allows us to make the impossible, possible! We live by these words, Freedom Breeds Innovation!

Patriot Ordnance Factory is extremely proud and humbled to be recognized in the industry for our recent achievements. We are proud that our 7.62 Revolution was chosen as the 2017 "Rifle of the Year" by the Industry Choice Awards. In 2018, we were awarded three additional awards. We submitted our Renegade+ SPR (our direct impingement operated rifle) for test and evaluation which was ultimately chosen as the "2018 Rifle of the Year" by the Industry Choice Awards. We received TWO additional awards for our 7.62 Revolution; the NRA Golden Bullseye Award for "2018 Rifle of the Year"; and Ballistic Magazine's Ballistics Best 2018 Award for "Innovative AR". To be recognized and awarded back to back "Rifle of the Year" awards is a very huge accomplishment for any company in the firearms industry.

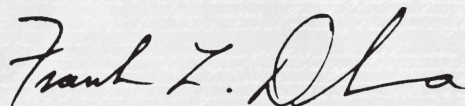
This year our engineering department brought out new product designs, including accessories like the two stage triggers, M-LOK hand stops, pistol slides, ambi-charging handles, ambi-selectors, the 6.5 Creedmoor and .224 Valkyrie rifles and uppers. Our new Revolution DI and Wonder are sure to grab a lot of attention. The Revolution is a paradigm shift in what the industry norm is. Designing and engineering an AR15/M16 to function and shoot .308/7.62x51 is HUGE. Why wouldn't you choose the ONE rifle to fit every role, to reach out to the maximum distance of the cartridge? The Revolution is that ONE rifle.

POF-USA has embarked on software technology, using smart devices to track all of our assets. APB360 is our entry into Technology. With this software, we know who, where and when each item is assembled, tested, cleaned, and packaged. We have full traceability from component parts to complete assemblies. This aids in maintaining our ISO 9001 certification. Not only is our software technology used in the firearms industry it is also used in Public Safety applications. Merging our innovations and technology is an exciting step for our future growth. Could you imagine the day your firearm communicates to you just as your automobile does? Its coming...

My personal hope is that long after I'm gone, Patriot Ordnance Factory continues to innovate by offering only the best products known in the world. I hope that you will continue to give us an opportunity and help us become one of the best brands.

Thank you for your patronage and support. We hope that 2019 is better than ever before!

God Bless You and God Bless America,



Frank DeSomma

President, Patriot Ordnance Factory



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PROPRIETARY ENHANCEMENTS ONLY FOUND ON A POF-USA RIFLE

POF has positioned itself as the leader in innovation through superior engineering and design in making the AR platform the absolute best it can be. Here are a few things that are 100% unique to POF-USA rifles. This offers a brief insight into the attention to detail we put into everything we do. These are enhancements that no other manufacturer can claim, as most of them prefer their comfort zone of fitting standard parts together instead of delivering reliable innovation to those that need it most; our Patriots.



E² CHAMBERS ARE BUILT INTO EVERY RIFLE WE MAKE



**E2 EXTRACTION
TECHNOLOGY**

POF's patented E² dual-extraction technology consists of four small channels cut into the walls of the chamber allowing a small amount of gas pressure to push against the neck of the spent case. This pressure assists in extraction by breaking the seal between the chamber and

case as well as pushing the spent case to the rear as the extractor is pulling to the rear. This removes a tremendous amount of work that would otherwise be left up to the extractor.

The extractor is now pulling on a dislodged cartridge case. With the addition of this feature, your extractor can last up to five times longer than it would in a standard chamber! This push/pull dual extraction system has proven extremely effective in our commitment to increasing the reliability of the AR platform.

ADJUSTABLE GAS SYSTEMS

Our gas piston and direct impingement rifles utilize proprietary adjustable gas systems letting you tune your rifle to the exact operating speed it should be, maximized for the environment you're in. Shooting suppressed? Multiple loads of ammo? Turn the gas off? You can do that, and keep your rifle running as smooth as possible.



MODULAR RAILED RECEIVER

The patented Modular Railed Receiver (M.R.R) is POF's crown jewel for precision and extreme rigidity. This is a two piece upper assembly with a free-floating monolithic handguard that slides on and interfaces directly with the upper receiver's reinforced backbone. This backbone is five-times thicker than standard flattop platforms.

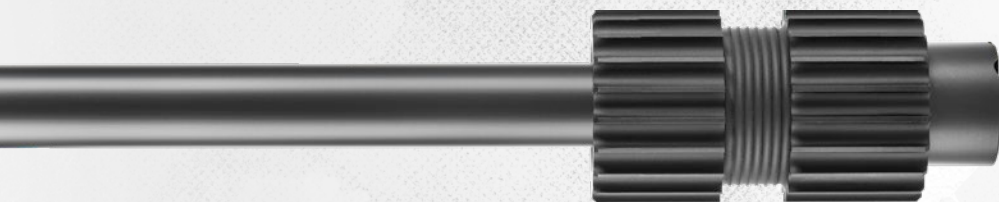
The suspended handguard keeps your grip and accessories from weighing on the barrel, and with the help of our heat sink barrel nut, reduces stress and flex in the barrel extension area. This ensures both extreme rigidity and accuracy by directing stress risers toward the upper assembly's strongest, most reinforced materials.





BOLT CARRIER GROUP

Our one piece high-phosphorus nickel coated Gas Piston and Direct Impingement bolt carriers are manufactured with the mechanical key built into the body and positioned behind the cam pin. This design helps reduce carrier tilt. Our bolt carrier groups feature a chrome plated bolt, extractor, and firing pin. The finishes are both corrosion resistant and introduce lubricious characteristics to the action.



OVERSIZED HEAT SINK BARREL NUT

The patented oversized heat sink barrel nut is one of our most significant innovations that distinguishes POF from the competition. At three inches long it completely encompasses the chamber and throat area of the barrel where expanding gas temperatures peak. When you take into account the radiation properties of aluminum compared to traditional steel, you have 17 times more heat dissipation than a standard AR. Our barrel nut's 3" length also gives the operating rod substantial guiding surface assuring constant positive contact with the bolt carrier. Our enhanced backbone receiver also moves the upper's natural stress point forward. This adds a massive amount of rigidity to the overall platform and is critical when vertical fore grips are being pulled on the upper assembly.



ANTI-TILT BUFFER TUBE

Our MILSPEC aluminum anti-tilt buffer tube features "carrier cradle" extensions to ensure that the carrier is always supported by the buffer tube even when the bolt carrier is fully forward. This prevents carrier tilt and premature wear of the buffer tube. The buffer detent now doubles as a lock that inhibits the buffer tube from rotating and becoming loose under adverse conditions. The anti-tilt buffer tube also features three drain holes.



ROLLER CAM PIN

Our patented roller cam pin is a prime example of how we strive to reduce friction and drag in the action. Standard AR cam pins feature a square steel head that literally grinds and carves away at the inside of the receiver. POF's NP3 coated roller head actually rolls inside the channel of the upper, thus eliminating friction and prolonging the life of the upper.

DROP-IN TRIGGER SYSTEMS

Our single stage, non-adjustable drop-in triggers boast crisp 3.5, 4, and 4.5 pound pull weights. They are assembled in aluminum housings complete with urethane feet and are ready for competition, hunting, and tactical applications right out of the box. The trigger, disconnect, and hammer are wire EDM cut from American A2 tool steel and are all nitride heat-treated for ultimate strength and corrosion resistance. All POF triggers come with KNS Precision® stainless steel non-rotating anti-walk pins specifically designed for our ambidextrous lower receivers.



SEE OUR NEW 2-STAGE TRIGGERS ON PAGE 22



TRIPLE PORT MUZZLE BRAKE

Designed to precisely compliment the POF platform our nitride heat-treated muzzle brake controls gas dispersion and reduces muzzle rise. It is effective in allowing the shooter to have faster follow up shots and has unbelievably soft felt recoil. It features blunt strike prongs and includes our nitride heat-treated collar jam nut.

NITRIDE HEAT-TREATED BARREL

Proper gas regulation and lubricated mechanics are nothing without the precision and durability of a quality barrel. Our button pulled chrome-moly 5R barrels feature polygonal rifling for superior range, bullet velocity, and accuracy. They are then nitride heat-treated for the ultimate in strength, wear resilience, and corrosion resistance.

The NEW American REVOLUTION

5.56 BUFFER & ANTI-TILT EXTENSION TUBE

AR-15 parts are featured throughout the Revolution DI, such as the buffer, charging handle, bolt carrier, and barrel nut. Plus, it features our anti-tilt buffer tube which prevents carrier tilt and premature wear on the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

No matter your shooting side or style, ergonomic ambi controls are built in to the billet upper and lower receivers, even our Tomahawk ambi charging handle is included. The upper receiver is dimensionally the same size as a MILSPEC 5.56.

UTILIZES A 5.56 BOLT CARRIER

We've created a .308 that uses a 5.56 bolt carrier resulting in less mass and reduced recoil. It also uses our patented roller cam pin for reduced friction on the upper receiver. Reinforced metallurgy in the bolt provides additional strength and pressure resilience to the sidewalls of the bolt face by using a proprietary alloy.

RENEGADE HANDGUARD & HEAT SINK BARREL NUT

The Revolution DI features our Renegade handguard with multiple QD points and patented oversized heat sink barrel nut for more effective heat dissipation.

NITRIDE HEAT TREATED FLUTED BARREL

The Revolution DI barrel features our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

9-POSITION RIFLE LENGTH DICTATOR GAS BLOCK

Easily tune for your ammo, environment, or silencer.

TRIPLE PORT MUZZLE BRAKE

Effectively reduces felt recoil and muzzle rise.

MATCH GRADE TRIGGER

4.5lb curved POF Drop-in trigger with KNS anti-walk pins.



REVOLUTION
DIRECT  IMPINGEMENT

By popular demand, we bring you the Revolution DI (Direct Impingement). Based off of our original award winning Revolution, The Revolution DI is still a .308 battle rifle that is the same size as your AR-15. This time, the Revolution DI features our 9-position rifle length Dictator Gas Block.

GEN4

 **E2 EXTRACTION TECHNOLOGY**

BLACK

BURNT BRONZE



NOW IN DIRECT IMPINGEMENT!

We broke barriers and won awards when we released the piston driven .308 Revolution. For 2019 we've introduced the Revolution DI (Direct Impingement). By popular demand, you get the same technology, same durability, same features, and same AR-15 size, but in a smaller direct impingement system featuring our 9-position adjustable Dictator gas block and Renegade rail. There is virtually nothing left to upgrade.

The original Revolution weighed in at a paltry 7.35 pounds, turning heads for its incredible light weight and small stature for a .308. The Revolution DI weighs even less at 6.81 pounds with a 16" barrel, making it ideal for just about any situation you put it in.

	REVOLUTION DI	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
NEW!	Rifle	.308 WIN	16.5"	14.5" Renegade Rail	6.8 lbs	Black Anodized: #01581 Burnt Bronze: #01582
NEW!	Rifle	6.5 Creedmoor	20"	14.5" Renegade Rail	8.6 lbs	Black Anodized: #01566 Burnt Bronze: #01567

**Specs and furniture are subject to change. Weight is based on empty gun.*

Available in 6.5 Creedmoor



5.56 BUFFER & ANTI-TILT EXTENSION TUBE

AR-15 parts are featured throughout the Revolution, such as the buffer, charging handle, bolt carrier, and barrel nut. Plus, it features our anti-tilt buffer tube which prevents carrier tilt and premature wear on the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

No matter your shooting side or style, ergonomic ambi controls are built in to the billet upper and lower receivers, even our Tomahawk ambi charging handle is included. The upper receiver is dimensionally the same size as a MILSPEC 5.56.

UTILIZES A 5.56 BOLT CARRIER

We've created a .308 that uses a 5.56 bolt carrier resulting in less mass and reduced recoil. It also uses our patented roller cam pin for reduced friction on the upper receiver. Reinforced metallurgy in the bolt provides additional strength and pressure resilience to the sidewalls of the bolt face by using a proprietary alloy.

MODULAR RAILED RECEIVER & HEAT SINK BARREL NUT

The Revolution features our new slimline Edge handguard with multiple QD points and patented oversized heat sink barrel nut for more effective heat dissipation.

NITRIDE HEAT TREATED FLUTED BARREL

The Revolution fluted barrel features our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

5-POSITION RIFLE LENGTH ADJUSTABLE GAS PISTON

Easily tune for your ammo, environment, or silencer. Piston systems trap hot gasses and carbon in the gas block, allowing the rifle to run cooler, cleaner and longer.

OVERSIZED TRIPLE PORT MUZZLE BRAKE

Effectively reduces felt recoil and muzzle rise.

MATCH GRADE TRIGGER

4.5lb curved POF Drop-in trigger with KNS anti-walk pins.



REVOLUTION
PISTON **PD** DRIVEN

American engineering and innovation led us to create the Revolution, a .308 battle rifle that employs our tried-and-true gas piston system. Thanks to this .308 using a 5.56 bolt carrier, the receiver and overall measurements are the same as a 5.56. A first for the industry, setting a new standard for .308 battle rifles.



BLACK

BURNT BRONZE

REVOLUTION

PISTON **PD** DRIVEN

THE REVOLUTION IS THE SAME SIZE AS YOUR AR-15

THE REVOLUTION™ IS OUR .308 RIFLE THAT HANDLES LIKE A 5.56 – BECAUSE IT'S THE SAME SIZE AND WEIGHT AS ONE. This isn't a stripped down rifle that's saving weight by making extra cuts or lacking the battle rifle features you're accustomed to. We've worked Patriot magic into the Revolution by using a 5.56 bolt carrier and other 5.56 parts allowing for a shorter overall receiver size and reduced weight.

THE REVOLUTION IS NOT A SMALL FRAME .308, IT'S SMALLER! The Revolution features many 5.56 parts; such as an ambidextrous charging handle, bolt carrier, cam pin, buffer, heat sink barrel nut, handguard, and 5-position gas piston operating system. The barrel extension, bolt assembly, upper, and lower receiver are the exact same size as those on an AR-15. This is truly an AR-15 that shoots in .308!

Weighing in at 7.3 lbs, the Revolution features our new Edge handguard with four built-in QD mounts, and is packed with all you've come to expect from POF. Fully ambidextrous billet receiver set, high-phosphorus nickel coated bolt carrier group, 5-position adjustable gas piston, single stage match grade trigger, and more. With our redesigned triple port muzzle brake recoil management is not an issue. YOU MAY HAVE JUST FOUND YOUR "ONE GUN."

Available in 6.5 Creedmoor and pistol configurations ▲



	REVOLUTION PD	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
	Rifle	.308 WIN	16.5"	14.5" M-LOK MRR	7.3 lbs	Black Anodized: #01235 Burnt Bronze: #01467
NEW!	Rifle	6.5 Creedmoor	20"	14.5" M-LOK MRR	9.38 lbs	Black Anodized: #01564 Burnt Bronze: #01565
	Pistol	.308 WIN	12.5"	11.5" M-LOK MRR	7.0 lbs	Black Anodized: #01391

*Specs and furniture are subject to change. Weight is based on empty gun.

WONDER

FAST AND LIGHT

Our answer to a lightweight carbine with just the right amount of upgrades. Wonder provides a beautiful balance between utility and luxury. It features our ambidextrous rear sling mount, Renegade Rail with patented heat sink barrel nut, MILSPEC+ bolt carrier group, single stage straight match grade trigger, our new Strike Eagle ambidextrous charging handle, and our new Micro B single port muzzle brake.

	WONDER	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
NEW!	Rifle	5.56 NATO	16.5"	14.5" Renegade Rail	6.17 lbs	Blue Titanium: #01580

**Specs and furniture are subject to change. Weight is based on empty gun.*

ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, as well as reduce wear and tear both on the bolt carrier and the buffer tube.

AMBIDEXTROUS SELECTOR & STRIKE EAGLE CHARGING HANDLE

A must have for various shooting styles and positions, the Wonder comes standard with our ambidextrous selector and Strike Eagle charging handle.

MILSPEC+ BOLT CARRIER GROUP

Featuring our roller cam pin, the carrier and bolt are nitride heat treated with a hard chrome firing pin.

RENEGADE HANDGUARD & HEAT SINK BARREL NUT

Featuring the slim Renegade handguard with multiple QD points and patented heat sink barrel nut for more effective heat dissipation.

LOW PROFILE GAS BLOCK

Midlength low profile gas block.

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

MICRO-B MUZZLE BRAKE

Nitride heat treated single port muzzle brake to effectively reduce felt recoil and muzzle rise.

MATCH GRADE TRIGGER

3.5lb straight POF Drop-in trigger with KNS anti-walk pins



E2 EXTRACTION
TECHNOLOGY

BLUE TITANIUM

The CONSTABLE

TO PROTECT, SERVE, AND DEFEND

The Constable is hard-working and dedicated just like our nation's finest. With the Constable the last thing you will need to worry about is whether or not your rifle is cut out for the job. This direct impingement rifle delivers performance every time you press the trigger. Plus, The Constable is purpose built to not only be budget friendly, but armorer friendly as well.

	CONSTABLE	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
	Rifle	5.56 NATO	16"	14.5" Renegade Rail	6.14 lbs	Black Anodized: #01301
NEW!	Rifle	.300 BLK	16"	14.5" Renegade Rail	6.14 lbs	Black Anodized: #01556
NEW!	Rifle	7.62x39	16"	14.5" Renegade Rail	6.14 lbs	Black Anodized: #01557
NEW!	Pistol	5.56 NATO	10.5"	9" Renegade Rail	5.53 lbs	Black Anodized: #01583

**Specs and furniture are subject to change. Weight is based on empty gun.*

ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, as well as reduce wear and tear both on the bolt carrier and the buffer tube.

AMBIDEXTROUS SELECTOR

A must have for various shooting styles and positions, the Constable comes standard with our ambidextrous selector.

MILSPEC+ BOLT CARRIER GROUP

Featuring our roller cam pin, the carrier and bolt are nitride heat treated with a hard chrome firing pin.

RENEGADE HANDGUARD & HEAT SINK BARREL NUT

Featuring the slim Renegade handguard with multiple QD points and patented heat sink barrel nut for more effective heat dissipation.

LOW PROFILE GAS BLOCK

Carbine length low profile gas block.

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.



► Designed to give law enforcement a properly built carbine with just the right amount of upgrades in an affordable package.



**E2 EXTRACTION
TECHNOLOGY**

BLACK

ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, as well as reduce wear and tear both on the bolt carrier and the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

Built on the Gen 4 lower, the Renegade+ is ergonomic no matter your shooting side or style.

ONE PIECE ULTIMATE BOLT CARRIER GROUP

High-phosphorus nickel coated bolt carrier, chrome plated bolt, extractor, and firing pin for corrosion resistance.

RENEGADE HANDGUARD & HEAT SINK BARREL NUT

Featuring the slim Renegade handguard with multiple QD points and patented heat sink barrel nut for more effective heat dissipation.

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

DICTATOR ADJUSTABLE GAS BLOCK

Easily tune for your ammo, environment, or silencer.

TRIPLE PORT MUZZLE BRAKE

Nitride heat treated muzzle brake effectively reduces felt recoil and muzzle rise.

MATCH GRADE TRIGGER

3.5lb straight POF Drop-in trigger with KNS anti-walk pins.

► Renegade+ uppers available in 5.56, .224 Valkyrie, & .300BLK. Uppers Work with your MILSPEC lower! See page 21.

RENEGADE+

When we decided to make a direct impingement rifle, it couldn't be another "me-too" carbine. The Renegade+ embodies everything a direct impingement AR-15 can be.



BLACK

BURNT BRONZE

RENEGADE+

IF THERE EVER WAS A DIRECT IMPINGEMENT RIFLE THAT EXCEEDS ALL EXPECTATIONS, THE RENEGADE+ IS IT

The Renegade+ addresses every weak point of the direct impingement system. Platform advancements such as our roller cam pin and patented heat sink barrel nut go well above mere aesthetics often found in rifles today.

The Dictator 9-position adjustable gas block gives you ultimate control of your rifle, whether tuning for ammo load or suppressor use. The straight gas tube eliminates heat build up from the weak points of standard gas tubes. And the roller cam pin ensures a smooth and more reliable relationship with the upper receiver.

Featuring our Gen 4 billet lower receiver and Ultimate Bolt Carrier Group, this receiver is completely ambidextrous and includes our flat 3.5 lb match grade trigger. Competition ready right out of the box. The magic in the upper receiver is held within our Ultimate Bolt Carrier Group which is high-phosphorus nickel coated for maximum protection & reliability and features an integrated gas key (no screws required). The Renegade+ comes with our M-LOK compatible Renegade rail, covering the 16.5" nitride heat treated barrel.

RENEGADE+	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
Rifle	5.56 NATO	16.5"	14.5" Renegade Rail	6.3 lbs	Black Anodized: #00856 Burnt Bronze: #00910
Rifle/SPR	5.56 NATO	18.5"	14.5" Renegade Rail	7.7 lbs	Black Anodized: #01180 Burnt Bronze: #01182
Rifle/SPR	.224 Valkyrie	20"	14.5" Renegade Rail	7.9 lbs	Black Anodized: #01480 Burnt Bronze: #01481
Rifle	.300 BLK	16.5"	14.5" Renegade Rail	6.3 lbs	Black Anodized: #01442 Burnt Bronze: #01443
Pistol	5.56 NATO	10.5"	9" Renegade Rail	5.94 lbs	Black Anodized: #01488 Burnt Bronze: #00996
Pistol	.300 BLK	10.5"	9" Renegade Rail	5.94 lbs	Black Anodized: #01462 Burnt Bronze: #01463

**Specs and furniture are subject to change. Weight is based on empty gun.*

Available in .224 Valkyrie and 5.56 SPR configurations, as well as .300 BLK and 5.56 pistol configurations



ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, prevent carrier tilt in piston driven rifles by supporting the back of the carrier, as well as reducing wear and tear both on the bolt carrier and the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

Built on the Gen 4 lower, the P415 is ergonomic no matter your shooting side or style.

ONE PIECE BOLT CARRIER

High-phosphorus nickel coated bolt carrier, chrome plated bolt, extractor, and firing pin for corrosion resistance.

MODULAR RAILED RECEIVER & HEAT SINK BARREL NUT

Featuring our new slimline Edge handguard with multiple QD points and patented oversized heat sink barrel nut for more effective heat dissipation.

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

5-POSITION MIDLENGTH ADJUSTABLE GAS PISTON

Easily tune for your ammo, environment, or silencer. Piston systems trap hot gasses and carbon in the gas block, allowing the rifle to run cooler, cleaner and longer.

TRIPLE PORT MUZZLE BRAKE

Nitride heat treated muzzle brake effectively reduces felt recoil and muzzle rise.

MATCH GRADE TRIGGER

4.5lb curved POF Drop-in trigger with KNS anti-walk pins.

**P415
EDGE**

Unfavorable conditions. It's what the P415 was made for. Frankly, it may get a little bored if it only receives the occasional trip to the range. A successful weekend of shooting is a low barrier of entry. We're more interested in a successful lifetime of shooting... no matter the environment.

GEN 4

**E² EXTRACTION
TECHNOLOGY**

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BURNT BRONZE

P415 EDGE

UNSTOPPABLE IN UNFAVORABLE CONDITIONS

The P415 was engineered to be virtually unstoppable in unfavorable conditions. It is a product of continuous development and improvement to the AR platform that no other rifle company has attempted or succeeded at.

The reliability has been tested time after time, and the operating system perfected. E² Extraction Technology, complete ambidextrous fire controls, modular free floating rail platform, and numerous internal improvements make it the pinnacle of all-purpose 5.56 caliber sporting rifles. The P415 simply will not fail when you need it most.

P415 EDGE	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
Rifle	5.56 NATO	16.5"	14.5" M-LOK MRR	7.0 lbs	Black Anodized: #01143 Burnt Bronze: #01145
Rifle	.300 BLK	16.5"	14.5" M-LOK MRR	7.0 lbs	Black Anodized: #01444 Burnt Bronze: #01445
Pistol	5.56 NATO	10.5"	9" M-LOK MRR	6.42 lbs	Black Anodized: #01127 Burnt Bronze: #01129
Pistol	.300 BLK	10.5"	9" M-LOK MRR	6.42 lbs	Black Anodized: #01513 Burnt Bronze: #01514

**Specs and furniture are subject to change. Weight is based on empty gun.*



✓ P415 pistols and uppers available in 5.56 & .300BLK. Uppers Work with your MILSPEC lower! See page 21.

ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, prevent carrier tilt in piston driven rifles by supporting the back of the carrier, as well as reducing wear and tear both on the bolt carrier and the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

Built on the Gen 4 lower, the P308 is ergonomic no matter your shooting side or style.

ONE PIECE BOLT CARRIER

High-phosphorus nickel coated bolt carrier, chrome plated bolt, extractor, and firing pin for corrosion resistance.

MODULAR RAILED RECEIVER & HEAT SINK BARREL NUT

Featuring our new slimline Edge handguard with multiple QD points and patented oversized heat sink barrel nut for more effective heat dissipation.

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

MIDLENGTH ADJUSTABLE GAS PISTON

Easily tune for your ammo, environment, or silencer. Piston systems trap hot gasses and carbon in the gas block, allowing the rifle to run cooler, cleaner and longer.

MATCH GRADE TRIGGER

4.5lb curved POF Drop-in trigger with KNS anti-walk pins.

P308 EDGE

CERTAINTY IN AN UNCERTAIN WORLD

Sharing the many traits of the the P415 series, the P308 is truly the ultimate fighting machine. The P308 features all of our Gen 4 upgrades such as E² Extraction Technology, ambidextrous fire controls, modular free floating rail platform, anti-tilt buffer tube, and our M-LOK compatible M Rail. The P308 is your best option for certainty in an uncertain world.



E2 EXTRACTION
TECHNOLOGY

BLACK

BURNT BRONZE

P308 EDGE	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
Rifle	.308 WIN	16.5"	14.5" M-LOK MRR	8.37 lbs	Black Anodized: #01568 Burnt Bronze: #01569
Rifle/SPR	.308 WIN	18.5"	14.5" M-LOK MRR	9.46 lbs	Black Anodized: #01572 Burnt Bronze: #01573

**Specs and furniture are subject to change. Weight is based on empty gun.*

ANTI-TILT EXTENSION TUBE

Anti-tilt buffer tubes grab the buffer detent to eliminate stock rotation, prevent carrier tilt in piston driven rifles by supporting the back of the carrier, as well as reducing wear and tear both on the bolt carrier and the buffer tube.

FULLY AMBIDEXTROUS CONTROLS

Built on the Gen 4 lower, the P308 is ergonomic no matter your shooting side or style.

ONE PIECE BOLT CARRIER

High-phosphorus nickel coated bolt carrier, chrome plated bolt, extractor, and firing pin for corrosion resistance.

MODULAR RAILED RECEIVER & HEAT SINK BARREL NUT

Featuring our new slimline Edge handguard with multiple QD points and patented oversized heat sink barrel nut for more effective heat dissipation

NITRIDE HEAT TREATED BARREL

4150 chrome vanadium alloy barrel featuring our patented E² dual extraction technology. With this feature your extractor can last up to five times longer than in a standard chamber.

5-POSITION RIFLE LENGTH ADJUSTABLE GAS PISTON

Easily tune for your ammo, environment, or silencer. Piston systems trap hot gasses and carbon in the gas block, allowing the rifle to run cooler, cleaner and longer.

MATCH GRADE TRIGGER

4.5lb curved POF Drop-in trigger with KNS anti-walk pins.

P6.5 EDGE

LONG RANGE ACCURACY AND RELIABILITY NO MATTER THE TERRAIN

The P6.5 is born from our P308 design, and packed with American engineering innovation to ensure extreme durability in virtually any environment. Every feature has a purpose, and that purpose is to provide relentless reliability no matter where you find yourself. The P6.5 is perfect for your long range shooting or hunting needs.



E2 EXTRACTION
TECHNOLOGY

BLACK

BURNT BRONZE

P308 EDGE	CALIBER	BARREL	HANDGUARD	WEIGHT	COLOR/PART #
Rifle	6.5 Creedmoor	16.5"	14.5" M-LOK MRR	8.37 lbs	Black Anodized: #01570 Burnt Bronze: #01571
Rifle	6.5 Creedmoor	20"	14.5" M-LOK MRR	9.7 lbs	Black Anodized: #01574 Burnt Bronze: #01575

**Specs and furniture are subject to change. Weight is based on empty gun.*



GSERIES GENTLEMEN'S SLIDES

UPDATE THE MUNDANE

There's no doubt Glock® pistols are one of the most durable handguns around, but aesthetically they leave much to be desired. A gentleman of times gone by appreciates a reliable tool. He also favors a touch of class and uniqueness to his tools. The G-Series slides turn your Glock into a pistol suitable for any gentleman with a flare of patriotism and independence.

- Available for Glock® 43, 19, 17, and 34 in Gen 3 and Gen 4
- Nitride Heat Treat Finish for maximum environmental protection
- Machined from 17-4 Stainless Steel
- Trijicon® RMR red dot plate with cover and mounting hardware (no RMR cut on Glock 43 slide)
- Slides are stripped and contain striker pin channel liner

	GLOCK SLIDES	FINISH	GEN/PART #
NEW!	P43 (Glock 43)	Black Nitride Heat Treated	Gen 4: #01538
	P19 (Glock 19)	Black Nitride Heat Treated	Gen 3: #01430 Gen 4: #01431
	P17 (Glock 17)	Black Nitride Heat Treated	Gen 3: #01428 Gen 4: #01429
	P34 (Glock 34)	Black Nitride Heat Treated	Gen 3: #01432 Gen 4: #01433

**Specs are subject to change.*



GEN4



LOWER RECEIVER FEATURES

1. Ambidextrous Bolt Release with Enhanced Bolt Catch
2. Ambidextrous Safety Selector
3. Receiver Tension Screws
4. Oversized Mag Well Flare
5. Ambidextrous Recessed Finger Rest
6. Ambidextrous Magazine Release
7. Oversized Integrated Trigger Guard w/ Grip Relief
8. Ambidextrous Bolt Hold Open

GENUINE POF-USA UPPER & LOWER RECEIVERS

Packed with innovative features and ergonomics, our Gen 4 lower receiver is the perfect place to start for any build. Build it up slowly by pairing it with one of our upper receivers, or install one of our uppers directly on your lower. Most of our uppers are compatible with MILSPEC lower receivers.



LOWER RECEIVERS

5.56 NATO Lower Receivers

00729	P-15 MILSPEC Lower Receiver, Stripped	BLACK ANODIZED
01563	P-15 MILSPEC Pistol Assembly, Complete	BLACK ANODIZED
00626	Gen 4 .223 Lower Receiver, Stripped	BLACK ANODIZED
01272	Gen 4 .223 Lower Receiver, Complete	BLACK ANODIZED

7.62x51 NATO Lower Receivers

00630	Gen 4 .308 Lower Receiver, Stripped	BLACK ANODIZED
01274	Gen 4 .308 Lower Receiver, Complete	BLACK ANODIZED

UPPER RECEIVERS

5.56 NATO Upper Receiver Assemblies

01269	P415 Edge Upper Receiver Assembly, 10.5" Barrel, 9" M-LOK MRR Rail	BLACK ANODIZED
01313	P415 Edge Upper Receiver Assembly, 10.5" Barrel, 9" M-LOK MRR Rail	BURNT BRONZE
01309	P415 Edge Upper Receiver Assembly, 16.5" Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
01320	P415 Edge Upper Receiver Assembly, 16.5" Barrel, 14.5" M-LOK MRR Rail	BURNT BRONZE
00912	Renegade Plus Upper Receiver Assembly, 10.5" Barrel, 9.5" Rail	BLACK ANODIZED
00907	Renegade Plus Upper Receiver Assembly, 16.5" Barrel, 14.5" Rail	BLACK ANODIZED
01327	Renegade Plus SPR Upper Receiver Assembly, 18.5" SS Barrel, 14.5" Rail	BLACK ANODIZED
01484	Renegade Plus SPR .224 Valkyrie Upper Receiver Assembly, 20" SS Barrel, 14.5" Rail	BLACK ANODIZED

.300 BLK Upper Receiver Assemblies

01446	Renegade Plus Upper Receiver Assembly, 10.5" Barrel, 9.5" Rail	BLACK ANODIZED
01447	Renegade Plus Upper Receiver Assembly, 10.5" Barrel, 9.5" Rail	BURNT BRONZE
01448	Renegade Plus Upper Receiver Assembly, 16.5" Barrel, 14.5" Rail	BLACK ANODIZED
01449	Renegade Plus Upper Receiver Assembly, 16.5" Barrel, 14.5" Rail	BURNT BRONZE
01450	P415 Edge Upper Receiver Assembly, 16.5" Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
01451	P415 Edge Upper Receiver Assembly, 16.5" Barrel, 14.5" M-LOK MRR Rail	BURNT BRONZE
01515	P415 Edge Upper Receiver Assembly, 10.5" Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
01516	P415 Edge Upper Receiver Assembly, 10.5" Barrel, 14.5" M-LOK MRR Rail	BURNT BRONZE

7.62x51 NATO Upper Receiver Assemblies

01310	P308 Edge Upper Receiver Assembly, 16.5" Deep Fluted Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
01340	P308 Edge Upper Receiver Assembly, 16.5" Deep Fluted Barrel, 14.5" M-LOK MRR Rail	BURNT BRONZE
01311	P308 Edge Upper Receiver Assembly SPR, 18.5" Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
01343	P308 Edge Upper Receiver Assembly SPR, 18.5" Barrel, 14.5" M-LOK MRR Rail	BURNT BRONZE

6.5 Creedmoor Upper Receiver Assemblies

01312	P6.5 Edge Upper Receiver Assembly, 20" Barrel, 14.5" M-LOK MRR Rail	BLACK ANODIZED
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SO MUCH MORE THAN MILSPEC

We look at every weak point of a MILSPEC rifle as an opportunity to innovate. Many of these parts are integrated into our rifles, which help set us apart from everyone else in the industry. With our ever-expanding accessory lineup, you can upgrade your standard MILSPEC carbine with genuine POF-USA parts. Our parts and accessories make your carbine run smoother, with increased reliability, and better ergonomics.

For example, our Renegade Rail is not only comfortable with multiple QD attachments and M-LOK compatibility, it also features our heat-sink barrel nut which dissipates heat 17 times faster than a standard MILSPEC barrel nut.

The Ultimate Bolt Carrier group is a must for any serious shooter. From its machined gas key and high-phosphorus nickel coating, to its chrome plated bolt, and patented Roller Cam Pin, your rifle will enjoy an immediate boost in reliability.

This is just a sampling of our accessory offerings and it continues to grow. Any MILSPEC rifle will benefit from these upgrades.

See more at POF-USA.com



DROP-IN TRIGGER SYSTEM

Single stage 4.5lb: #00457
NEW! Two stage 2lb/2.5lb: #01509



EFP TRIGGER SYSTEM

Single stage 4lb: #00516
NEW! Two stage 2lb/2.5lb: #01511



STRAIGHT TRIGGER SYSTEM

Single stage 3.5lb: #00858
NEW! Two stage 2lb/2lb: #01511

ULTIMATE BOLT CARRIER GROUP

Machined from one solid piece of alloy steel, no staking of gas key, nothing to come loose. High-phosphorus nickel coated with chrome plated bolt. Pinned stainless steel gas inlet tube. *For direct impingement rifles. Fits MILSPEC upper receivers.

5.56: #00755
 .308: #00802



AMBI QD ENDPLATE

QD sling swivel extension plate
 #00781



ROLLER CAM PIN UPGRADE KIT

For direct impingement rifles
 5.56: #00393
 .308: #00306 (Roller cam pin only)



AMBI SELECTOR SWITCH

Fits any MILSPEC lower
 Standard: #00666
NEW! 50°/90°: #01461



ENHANCED UNIVERSAL BOLT CATCH

Fits any MILSPEC lower
 #00667

DICTATOR 9-POSITION ADJUSTABLE GAS BLOCK

Available for 5.56 & .308 rifles

5.56 Pistol Length: #00861
5.56 Carbine Length: #00837
5.56 Midlength: #00838
5.56 Rifle Length: #00839
.308 Midlength: #00855



3-PORT MUZZLE BRAKE

1/2x28: #00308
5/8x24: #00309

3-PRONG FLASH HIDER

1/2x28: #00870
5/8x24: #00871

OVERSIZED MUZZLE BRAKE

5/8x24: #01357

MICRO-B MUZZLE BRAKE

NEW! 1/2x28: #01577
NEW! 5/8x24: #01578

RENEGADE RAIL KIT

For direct impingement 5.56 rifles.
Includes heat sink barrel nut and QD mount recoil lugs.

9": #00967
11": #01033
14.5" (window): #00905
14.5" (no window): #01034



ANTI TILT EXTENSION TUBE

Featuring carrier cradles ensuring the carrier is always supported by the buffer tube.

5.56: #00342
.308: #00517



HANDSTOP

M-LOK compatible handstops

NEW! Set: #01456

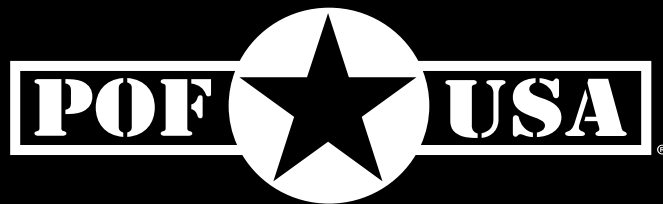
AMBI CHARGING HANDLES

Available for 5.56 & .308 rifles

5.56 Rattler: #00782
.308 Rattler: #00783
5.56 Archangel: #00813
.308 Archangel: #00814
5.56 Tomahawk: #00849
.308 Tomahawk: #00850

NEW! 5.56 Strike Eagle: #01542
NEW! .308 Strike Eagle: #01543





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TECHNICAL SUPPORT: TECHNICAL@POF-USA.COM

