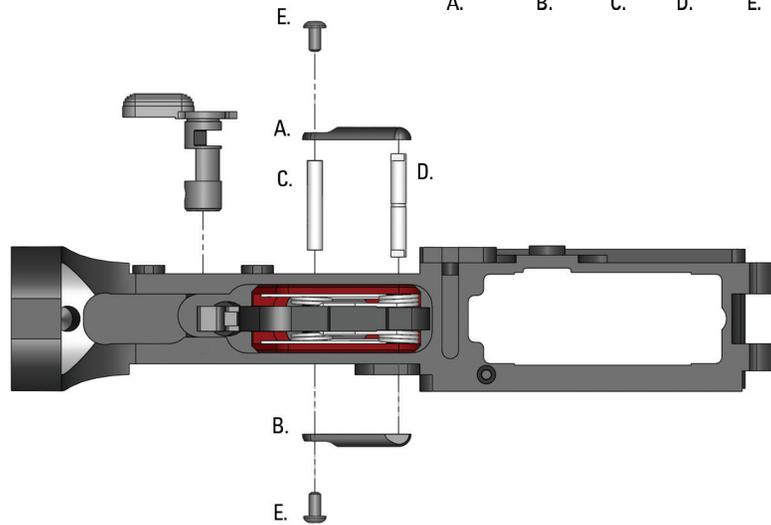
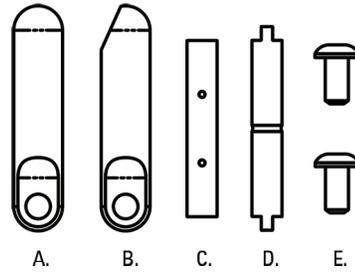


PARTS

- A. Left Side Retainer
- B. Right Side Retainer (notched)
- C. Trigger Pin (threaded ends)
- D. Hammer Pin (tabbed ends)
- E. Retaining Screws



DISCLAIMER

The following installation process should only be performed by a certified Gunsmith. Please contact your local armorer for assistance.

INSTALLATION INSTRUCTIONS

1. Ensure the firearm is unloaded and, with the barrel pointed in a safe direction, detach the upper receiver assembly from the lower receiver assembly.
2. Remove the pistol grip and safety selector from the lower receiver using appropriate tools.
3. Remove MIL-SPEC hammer/trigger pins using a 1/8" punch.
4. Remove existing trigger from lower receiver trigger well.
5. Before installing trigger and hammer pins, tilt trigger back and install safety selector reverse of removal.
6. Insert the POF-USA drop in trigger.
7. Re-install the pistol grip and safety selector reverse of removal.
8. Line up the housing's hammer/trigger pin holes.
9. Apply pressure to the top of the hammer until the hammer/trigger holes line up.
10. Using a nylon hammer, gently strike the trigger pin (threaded ends) through the receiver's and the trigger's rear trigger hole until it sits flush.
11. With the trigger now in place, the front trigger housing hole should line up with the receiver's front hammer pin hole.
12. Using a nylon hammer gently strike the hammer pin (tabbed ends) through the receiver's and the trigger's hammer hole until only the tabbed ends protrude.
13. Using the left side retainer (opposite ejection port side), fit the fully-rounded tip over the fitted hammer pin tab and twist to align the hole with the trigger pin.
14. Once aligned. The right side retainer (ejection port side) will fall into place. If you are using a POF rifle, the flattened edge of this custom retainer allows for a contoured fit against the POF ambidextrous bolt release boss.
15. Hand thread both anti walk pin screws into place and tighten simultaneously with two 5/64" hex keys.



QUESTIONS? ☎ 877-561-9572 ✉ SALES@POF-USA.COM