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## WELCOME TO POF-USA

Patriot Ordnance Factory, Inc. (POF-USA) is an American owned and operated small business with facilities headquartered in Phoenix, Arizona. All POF-USA firearms are American made. POF-USA firearms are engineered and tested to assure they meet the highest standards of durability and performance. Read this manual in its entirety before attempting to operate your POF-USA firearm. In addition, POF-USA recommends that you receive proper training in the handling of firearms prior to operating of any firearm.



## P19 DESCRIPTION

The P19 is POF-USA first strike fired handgun. It has features like a Proprietary Blended Polymer Frame, a Flared Mag Well, Contoured Grip, Interchangeable Back straps, Oversize Mag Release, Aggressive Grip Texture, Slide Stop Lever Guard, Enlarged Cold Weather Trigger Guard, Forward Thumb Ledges, 17-4 Lightweight Firing Pin, Flat Trigger, 17-4 Heat Treated Slide, and includes Red Dot sight compatible machined cuts with cover plate and mounting hardware. Because it was engineered and produced by POF-USA, you know it will be reliable.

## EYE AND EAR PROTECTION

Before handling any firearm, ensure you, and everyone close to you, are wearing eye and ear protection. Always wear safety glasses that meet the requirements of American National Standards Institute (ANSI) z87.1 and ear plugs and “ earmuff ”-type protectors whenever you are shooting. Always make certain that people close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles, or similar debris that may emanate occasionally from any firearm in normal use. Without ear protection, repeated exposure to shooting noise may lead to cumulative, permanent hearing loss.

# SAFETY WARNING

## **READ THIS ENTIRE MANUAL THOROUGHLY AND CAREFULLY PRIOR TO USING THIS FIREARM.**

Please read the instructions and warnings contained in this manual BEFORE attempting to handle, load or utilize the POF-USA family of firearms. Even if you are familiar with other firearms, you need to familiarize yourself with POF-USA firearms and their accessories before handling them in any manner. Failure to do so may result in damage to the firearm, bodily injury to the shooter or bystanders, or even death.

POF-USA firearms are designed and built to use factory manufactured cartridges only. Using hand-loaded, remanufactured, reloaded, or other non-standard ammunition may result in serious malfunction, damage to the firearm, or serious bodily injury to the shooter or bystanders, or even death. POF-USA, Inc. is not liable for any damage to the firearm, bodily injury to person(s), or damage to any property resulting from the use or misuse of any firearm. This manual should always accompany the firearm. A replacement copy can be obtained anytime by visiting our website at [www.pof-usa.com](http://www.pof-usa.com).

The safety warnings are for the protection of the owner and operator of this POF-USA firearm as well as the safety of others. Disregarding information in this manual or failure to follow the basic rules of safe firearms handling can result in property damage, bodily injury, and even death. This operator's manual is designed to assist you in learning how to use and care for your POF-USA firearm properly.

Only when you are certain that you fully understand this manual, and can properly carry out its instructions, should you practice loading and firing your firearm with live ammunition. **Having a firearm in your possession is a full-time job; you cannot guess, and you cannot forget. You must know how to use your firearm safely.**

If you have any doubts about your ability to handle or use this firearm safely, you should seek supervised instruction.

## **REPLACEMENT PARTS**

Do not attempt to disassemble your POF-USA firearm beyond this manual's guidelines. Disassembly beyond the instructions in this manual is restricted to a certified POF-USA armorer or professional gunsmith. Failure to comply with these restrictions will void your warranty.

Warnings and instructions about the use of some POF-USA replacement parts, assemblies, and accessories may be described in literature accompanying the specific products. Read and carefully follow those instructions. Such warnings and instructions are provided to assure the safe functioning of the firearm. Failure to heed them may result in improper functioning, damage to the firearm, and serious injury or death to the user or others.

## ALTERATIONS

This POF-USA firearm was designed to function properly in its original condition. Unauthorized alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by POF-USA for this firearm. The addition of any parts or accessories beyond the user level of maintenance described in this manual is not authorized.

## ABUSIVE HANDLING

POF-USA firearms incorporate effective mechanical safeties. However, like any mechanical device, exposure to abusive conditions may have a negative effect on these safety mechanisms and cause them to fail to work as designed. Do not subject your POF-USA firearm to any type of abusive handling. This includes dropping the firearm, or the firearm being struck by another object. Make sure you maintain control of your firearm at all times. If your firearm does suffer an abusive event such as previously described, do not attempt to use the firearm. Keep the firearm pointed in a safe direction, unload and clear the firearm of all ammunition immediately, and have it inspected by a certified POF-USA armorer or gunsmith prior to using the firearm. Intentional or repetitive abusive handling of any POF-USA firearm will void the manufacturer's warranty and may render the firearm unsafe.

A safe direction is defined as an area in which, if the firearm were to discharge, no property damage would occur and no personal injury would result.

## ACCESSORIES

It is your responsibility to ensure that all accessories, such as sights and firearm-mounted lights, are compatible with this firearm and that the accessories do not interfere with the safe operation and handling of the firearm.

## TRANSPORTING

When transporting your firearm, be sure the firearm is unloaded and cleared of all ammunition. It is your responsibility to familiarize yourself with, and observe, the laws of any state you will be traveling through with your firearm.

**YOU MUST UNLOAD AND CLEAR THE FIREARM PRIOR TO TRANSPORTING. VERIFY THE MAGAZINE IS REMOVED. VISUALLY AND PHYSICALLY CONFIRM THE FIREARM IS UNLOADED AND CLEARED BEFORE TRANSPORTING. FAILURE TO ENSURE THE FIREARM IS UNLOADED AND CLEARED MAY RESULT IN UNINTENTIONAL DISCHARGE, CAUSING INJURY OR DEATH TO YOURSELF OR OTHERS, OR DAMAGE TO PROPERTY.**

## STORAGE

The only safe way to store your firearm is unloaded, cleared of all ammunition, and secure. Safe and secure storage is one of the most important responsibilities of any firearm owner. Store your unloaded firearm separate from your ammunition and in places inaccessible to children or unauthorized persons.

**NEVER PLACE OR STORE ANY FIREARM IN SUCH A MANNER THAT IT MAY BE DISLODGED. FIREARMS SHOULD ALWAYS BE STORED SECURELY AND UNLOADED, AWAY FROM CHILDREN AND OTHER UNAUTHORIZED USERS. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSON.**

## **CHAMBER SAFETY FLAG**

Every POF-USA firearm is shipped with a chamber safety flag. The chamber safety flag prevents the chambering of a round when installed and provides a readily visible indication that the firearm's chamber is empty. A chamber safety flag must always be installed in the firearm's chamber when the firearm is not in use.

## **LIABILITY**

This product is classified as a FIREARM and is sold by POF-USA with the specific understanding that POF-USA shall not be responsible in any manner for malfunctioning of the firearm, physical injury, death, or property damage resulting in whole or in part from:

- Criminal or negligent discharge
- Improper, careless, or abusive handling
- Unauthorized modifications or parts replacement
- Defective, improper, hand-loaded, or reloaded ammunition
- Corrosion
- Neglect
- Other influences beyond our direct and immediate control

This limitation applies regardless of whether liability is asserted on the basis of contract, negligence, or strict liability (including any failure to warn). Under no circumstance shall POF-USA be liable for incidental or consequential damages such as loss of use of property, commercial loss, and loss of earnings or profits.


**PROTECT OUR CHILDREN**


**STORE YOUR FIREARMS RESPONSIBLY**

## STATE BY STATE WARNINGS

Some states require by law that specified warning notices in “larger-than-normal” type be conspicuously included by the manufacturer, distributor, or retailer with firearms sold in that state. Since our products may be sold in those states, we include the following:

### California:

 <b>WARNING</b>
<p>Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <a href="https://oag.ca.gov/firearms">https://oag.ca.gov/firearms</a> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.” If you or someone you know is contemplating suicide, please call the National Suicide Prevention Lifeline at 1-800-273 TALK (8255).</p>

 <b>ADVERTENCIA</b>
<p>Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del fiscal general de california en <a href="https://oag.ca.gov/firearms">https://oag.ca.gov/firearms</a> para obtener información sobre las leyes de armas de fuego que son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño la puede obtener y la usa indebidamente, se le puede multar o enviar a prisión. Si usted o alguien que conoce está contemplando el suicidio, llame a la Línea Nacional de Prevención del Suicidio al 1-800-273 TALK (8255).</p>

### Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE.”

### Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND.”

### Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

### Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

**Massachusetts:**

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”  
 “IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN, OR MACHINE GUN, IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURLY LOCKED CONTAINER.”

**New Jersey:**

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

**New York:**

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. ALL FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE FIREARM, OR MORE THAN ONE FIREARM OR SHOTGUN, WITHIN A 90-DAY PERIOD.”

**North Carolina:**

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor’s parents or a person having charge of the minor and the minor:  
 (1) Possesses it in violation of G.S. 14-269.2(b)  
 (2) Exhibits it in a public place in a careless, angry, or threatening Manner; (3) Causes personal injury or death with it not in self-defense; or  
 (4) Uses it in the commission of a crime.

**Texas:**

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

**Wisconsin:**

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

\*\*\*\*\*  
 As a responsible firearm owner, it is your responsibility to be aware of any local, state, or federal laws governing the lawful ownership of firearms. The above is not all inclusive of all states and is subject to change. Please check with your local retailer, state police, and local law enforcement for current regulations in your area. Visit the NRA website ([www.nra.org](http://www.nra.org)) or the BATFE website ([www.atf.gov](http://www.atf.gov)) for further information.  
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WARNING

*This product can expose you to chemicals including Cumene which is known to the state of California to cause cancer, and Trichloroethylene which is known to the state of California to cause birth defects and/or other reproductive harm. For more information go to [www.P65Warnings.co.gov](http://www.P65Warnings.co.gov)*



ADVERTENCIA

*Este producto puede exponer a sustancias químicas que incluyen al Cumeno, que el estado de California conoce como causante de cáncer, y el Tricloroetileno, que el estado de California conoce como causante de defectos de nacimiento u otros daños reproductivos. Para obtener más Información, vaya a [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)*



**DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. MAINTAIN ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE. SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD.**

## **FIREARM SAFETY RULES**

1. **Treat all firearms as if they are loaded.** Always assume that a firearm is loaded even if you think it is unloaded. Every time a firearm is handled, for any reason, check that it is unloaded. If you are unable to check a firearm to see if it is unloaded, leave it alone and seek help from someone more knowledgeable about firearms.
2. **Keep the firearm pointed in the safest possible direction.** Always be aware of where a firearm is pointing. A "safe direction" is one where an accidental discharge of the firearm will not cause injury or damage. Only point a firearm at an object you intend to shoot. Never point a firearm toward yourself or another person.
3. **Keep your finger off the trigger until you are ready to shoot.** Always keep your finger off the trigger and outside the trigger guard until you are ready to shoot. Even though it may be comfortable to rest your finger on the trigger, it is also unsafe. If you are moving around with your finger on the trigger and stumble or fall, you may inadvertently pull the trigger. Sudden loud noises or movements can result in an accidental discharge because there is a natural tendency to tighten the muscles when startled.

4. **Know your target, its surroundings and beyond.** Check that the areas in front of and behind your target are safe before shooting. Be aware that if the bullet misses or completely passes through the target, it may strike a person or object. Identify the target and make sure it is what you intend to shoot. If you are in doubt, DO NOT SHOOT! Never fire at a target that is only a movement, color, sound, or unidentifiable shape. Be aware of all the people around you before you shoot.
5. **Know how to properly operate your firearm.** It is important to become thoroughly familiar with your firearm. You should know its mechanical characteristics, including how to properly load, unload, and clear a malfunction from your firearm. Obviously, not all firearms are mechanically the same. Never assume that what applies to one make or model is applicable to another. You should direct questions regarding the operation of your firearm to your firearms dealer or contact the manufacturer directly.
6. **Store your firearm safely and securely to prevent unauthorized use.** Firearms and ammunition should be stored separately. When the firearm is not in your hands, you must still consider safety. Use a safety device on the firearm, such as a trigger lock or cable lock, so it cannot be fired. Store it unloaded in a locked container, such as a lock box or a firearm safe. Store your firearm in a different location than the ammunition. For maximum safety, you should use both a locking device and a storage container.
7. **Never use Alcohol, Over the Counter, Prescription, or other drugs before or while handling a firearm.** These substances are likely to impair normal mental or physical bodily functions and must not be used before or while handling or shooting firearms.

## BREAK-IN PROCEDURES

Before taking your firearm to the range, take the time to thoroughly familiarize yourself with your new firearm and its owner's manual. Your new pistol should be cleaned and lubricated straight out of the box before it is fired for the first time. Your pistol may have been stored for some time before you received it causing dust and debris to accumulate and the lubricant to dry out. It should also be cleaned and lubricated after each time it is fired.

1. Thoroughly clean the chamber of your new firearm, and clean after every shooting session. Check out our links on the technical page for cleaning procedures and tips.  
<http://pof-usa.com/technical-support/>
2. Generously lube the outside of the barrels locking block and the slide rails with your favorite gun lubricant for the first few hundred rounds. As your firearm breaks in, less lubrication will be needed as your firearms components polish their natural contact points (making the action much smoother). Once this is achieved, minimal lubrication applied with a simple wipe or rub will be sufficient for proper function.
3. There is no break-in required for the barrel, simply clean it at the end of each shooting session.

4. POF-USA only recommends the use of factory new ammo and cannot offer advice or tips regarding hand loading or re-loaded ammo.

## **CYCLE OF FUNCTION**

There are eight steps in the cycle of function of the POF-USA P19 pistol. These steps begin after a loaded magazine is inserted into the firearm.

### **FEEDING**

As the slide is released from its rearward position, the slide moves forward. As the slide moves forward, it contacts the rear of the cartridge as it sits in the magazine. The cartridge is stripped from the magazine and begins forward movement toward the chamber.

### **CHAMBERING**

As the slide moves forward, the cartridge is feed into the chamber and the extractor snaps over the rim of the cartridge case as it locks into battery.

### **LOCKING**

The movement of the slide and the cartridge is stopped by the chamber. The slide continues forward movement until it is stopped by contact with the rear face of the barrel.

### **FIRING**

The trigger safety is depressed as the trigger is pulled. This allows the trigger bar to move rearward, releasing the firing pin to strike the chambered cartridges primer, causing detonation.

### **UNLOCKING**

As the bullet travels down the barrel, the pressure from the fired casing starts to tilt the barrel down, causing the slide to unlock and move to the rear.

### **EXTRACTION**

As the slide moves rearward, the spent case is pulled free from the chamber by the extractor. The rearward travel of the slide aids in the extraction from the chamber.

### **EJECTION**

The extractor continues to grip the rim of the spent case on the right side. The ejector applies forward pressure to the left side of the case. As the expended case clears the chamber, it is flipped out through the ejector port on the right side of the slide.

### **COCKING**

The rearward movement of the slide resets the trigger and firing pin into the firing position.

## **SAFETY FEATURES OF THE P19 HANDGUN**

### **TRIGGER SAFETY**

This is a lever built into the face of the trigger that automatically stops the trigger from moving rearward unless it is disengaged. The trigger safety will disengage when it is fully depressed while the trigger is pulled. This safety helps protect against the trigger discharging the pistol if it is dropped.

**DROP SAFETY**

This is a combination of the trigger bar, firing pin, and the trigger mechanism housing that work together to protect the firing pin from moving forward until the trigger is depressed. The trigger bar arm travels down the safety ramp on the connector located inside the trigger mechanism housing. Next the trigger bar is lowered allowing the firing pin to be released and the pistol to be fired.

**FIRING PIN SAFETY**

This safety physically blocks the travel of the firing pin within the firing pin channel. The firing pin safety is automatically engaged each time the trigger is released. It is dis-engaged as the trigger is moved rearward and the trigger bar depresses the firing pin safety plunger up and clear of the firing pin, allowing the firing pin to travel freely within the firing pin channel.

** WARNING**

- P19 pistol's do not have the common external manual operator applied safety levers which means that the pistol will be ready to fire once a round is loaded into the chamber and the trigger is pressed to the rear. This pistol has many internal safety features engineered into it to prevent unintentional discharges but if it is handled in a negligent manner (dropped, thrown, or hit) an accidental or negligent discharge could occur. This is why safe firearms handling procedures should always be observed and all safety warnings should be followed to prevent an accidental or negligent firearm discharge.
- If for any reason you determine that one of your P19 safeties are not working properly, immediately unload the pistol by removing the magazine and ejecting the round in the chamber. Do not use the pistol again until it can be inspected/repared by either the Factory or a POF-USA trained and Certified Armorer.

**ERGONOMICS & FUNCTION**

**Tactile Front & Rear Slide Serrations:** Serrations were implemented to fit a semi aggressive texture and an eye-catching design that embodies the POF brand styling.

**Billet P19 Gentleman's Slide:** The slide is machined to hold POF's tight tolerances and engineered to provide the best weight harmonics. Stainless 17-4 with a nitride finish provides the toughest combination of materials.

**Optic Ready Slide Cut (RMR/Holosun):** The best handgun deserves the toughest tried and true optics which is why we machine only for RMR / Holosun.

**Enhanced Safety Plunger Geometry:** Engineered to provide a smooth trigger take-up, while maintaining all safety functions.

**Lightened Firing Pin:** Improves trigger pull, increases strike reliability, can be used with lighter firing pin springs to enhance reliability and better improve trigger pull, engineered to provide no high stress failure points like some other manufactures.

**Wolff Gun Springs:** Wolff gun springs are known to be some of the best among the shooting industry. This gives the user the confidence to know he has the best and most reliable springs that

will not fail.

**Red Anodized Aluminum Backplate:** Billet backplate with firing pin assembly notch ensures that all of the components will stay in place and not vibrate during firing. Will not flex and wear out like plastic backplates.

**Stainless Fluted Barrel:** Match grade barrel that is rifled in a 1:10 twist to have the best accuracy and precision. Fully nitride treated to prevent wear and corrosion. Manufactured to SAAMI specs with optimized lock up geometry.

**Recoil Spring Assembly with Wolff gun Spring:** Wolff gun springs are known to be some of the best among the shooting industry. With this assembly the user has freedom to tune the guide rod spring to accommodate different loads in ammo, comps, porting, suppressors, etc.

**Enhanced Extractor Depressor Plunger:** Enhanced reliability extractor depressor plunger provides less resistance and the geometry has been optimized to provide more consistent extraction.

**Ameriglo Sights:** Ameriglo sights, with a blacked-out rear and fiber optic front, provides quick target acquisition.

**POF-USA P19 frame Includes 3 Adjustable Backstraps:** Interchangeable backstraps provide the ability for the firearm to accommodate to more grip sizes and shapes.

**Metal Frame Rails:** Allows for better slide operation, smoother cycling and increased reliability.

**Extended Beaver Tail:** The extended beaver tail ensures that the operator gets a good purchase on the pistol before firing and helps reduce felt recoil.

**High Grip / Low Bore Axis:** The high grip tucks the operator's hand further up and into the frame to provide a lower bore axis, for faster and more accurate shots.

**Improved Grip Contour:** Follows the more organic shape of a human hand to better fill the palm.

**Accessible Mag Release:** The mag release window has been enlarged and angled to allow for better thumb position on the mag release. The mag release may also be flipped from one side to the other to accommodate left and right-handed shooters.

**Aggressive Grip Texture:** The proprietary grip texture was designed with all shooters in mind. It is the perfect balance for EDC as well as the hardcore range users. The texture is placed in the most critical spots while utilizing a proper pistol shooting grip.

**Flared Mag Well:** Allows for more consistent and well-placed mag changes in high stress situations.

**Mag Removal Cuts:** Allows the user to better grip onto a magazine in the event that it does not fall free from the mag well.

**Trigger Guard Double Undercut:** The double undercut allows for a superior grip purchase with both hands for faster and more accurate shooting.

**Enlarged Trigger Guard:** Provides more space for winter weather and glove users.

**MIL-STD 1913 Rail:** The industry standard and most common rail mount will accept flashlights, lasers, etc.

**Forward Extended Thumb Ledges:** Forward thumb ledges give your thumb a place to push down

on the frame to help reduce muzzle flip as well as give the user much more direct control of the pistol.

**Single Pin Locking Block:** Being that it is only 9mm, this design eliminates the unnecessary 2<sup>nd</sup> locking block pin.

**Optimized Slide Stop Guard:** Adds an extra layer of protection for those with larger palms and tight grips from pushing the slide stop lever while firing causing the slide to lock back before the mag is empty.

**Red Anodized Aluminum Extended Mag Release:** Allows for more tactile changes. Gives users with smaller hands better ergonomics.

**Optimized Flat Face Red Anodized Aluminum Trigger:** Trigger geometry is designed with finger placement in mind throughout the whole range of travel. This design helps to reduce Common trigger press issues. Designed to make the user feel more confident while shooting.

**Zero Overtravel Technology:** Trigger geometry and design has been engineered to eliminate all slop at the end of the trigger press and have zero overtravel. This provides much crisper resets during rapid fire.

**Extended Slide Release:** Allows users across the spectrum to be able to drop the slide.

**Nickel Coated Extended Slide Lock:** Allows for much easier disassembly of the firearm.

## Nomenclature



Figure 1. P19 Nomenclature

## General Operation

The P19 is a mechanically locked, short-recoil-operated pistol with semi-automatic reloading. One round of ammunition is fired with each press of the trigger until the magazine is empty. The slide locks back when the last round has been fired from the magazine.

### **WARNING**

Before firing the pistol for the first time, we strongly recommend that you unpack the pistol, familiarize yourself with the operation and components of the pistol, and then perform an initial cleaning and lubrication of the pistol. (Refer to section on field stripping & care and cleaning)

*You may observe a small amount of fouling present during your unpacking. This is normal and is caused by the final range firing at the factory prior to shipping.*

To operate the P19 insert a loaded magazine into the magazine well (Figure 2) and verify it is locked into place by tugging downward on the magazine.



*Figure 2. Inserting Magazine*

Once the P19 has a loaded magazine inserted the operator can point the muzzle in a safe direction and pull the Slide (Figure 3) to the rear and release it.



*Figure 3. Pulling Slide and Chambering Round*

The slide will then move forward, stripping a fresh round of ammunition from the magazine and loading it in the chamber. When the operator places his/her finger on the trigger, disengaging the trigger safety, and the Trigger is pressed, the striker/firing pin ignites the primer, and the round is fired. As the round is fired, the bullet passes down the barrel at a high rate of speed. The residual gasses push (blow back) the slide rearward. As the slide travels rearward, the fired casing is extracted from the chamber and ejected out the Ejection Port. During the rearward movement of the slide, it partially re-sets the trigger. As the slide returns forward, a new round is stripped from the magazine and feed into the chamber.

To stop using the P19, start by pointing the firearm in a safe direction. Then depress the magazine release and remove the magazine from the firearm. Once the magazine has been removed keep the muzzle pointed in a safe direction and pull the slide to the rear. This action should extract and eject any ammunition left in the chamber. Note: Verify this action by locking the slide to the rear with the slide lock and visually and physically checking the chamber to insure it is empty.

After, verify that the chamber is safe and clear follow the cleaning procedures. Re-assemble the firearm and allow the slide to go forward on an empty chamber, and properly secure it.

## **Ammunition**

POF-USA only recommends the use of factory new ammunition loaded in accordance with U.S. industry practice and cannot offer any advice or tips regarding hand loaded or reloaded ammunition. Damages due to high pressure, reloaded, or non-standard ammunition is not covered under warranty.

Use only high-quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent, or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. Use only ammunition of the caliber for which your firearm is chambered. The proper caliber is permanently engraved on the barrel of the firearm; never attempt to use ammunition of any other caliber.



Death, serious injury and damage can result from the use of wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Always wear eye protection and hearing protection while discharging your firearm.

## ONLY USE FACTORY AMMUNITION LOADED TO U.S. INDUSTRY STANDARDS

**POF-USA SPECIFICALLY DISCLAIMS ANY RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN POF-USA FIREARMS OF FAULTY, NON-STANDARD, "REMANUFACTURED", HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.**

### *WARNING-LEAD EXPOSURE*

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Wash hands thoroughly after exposure.

**SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD**

### PISTOL DISASSEMBLY



**WARNING UNLOAD/CLEAR**



**VERIFY THAT THE MAGAZINE HAS BEEN REMOVED FROM THE FIREARM. VISUALLY AND PHYSICALLY CONFIRM THAT THE FIREARM IS UNLOADED AND CLEAR BEFORE ATTEMPTING TO DISASSEMBLE OR PERFORM ANY MAINTENANCE PROCEDURES. FAILURE TO FOLLOW THESE STEPS AND TO ENSURE THAT THE FIREARM IS UNLOADED, CLEAR AND SAFE COULD RESULT IN AN UNINTENTIONAL OR NEGLIGENT DISCHARGE WHICH COULD CAUSE SEVERE INJURY, DEATH, OR CAUSE PROPERTY DAMAGE. ALWAYS VERIFY THE FIREARM IS UNLOADED, SAFE, AND CLEAR BEFORE DISASSEMBLING YOUR FIREARM.**

## **WARNING**

- Unload all magazines and remove all live ammunition from the area, before disassembling your P19 pistol to reduce the chance of a negligent discharge. Always retract the slide by grasping it at the serrations at the rear of the slide and pulling it fully to the rear and then visually and physically (with your finger) check to make sure there is not a cartridge

(ammunition) in the chamber.

- Never alter or modify your P19 pistol. This could cause malfunctions and create dangerous conditions.
- Always wear safety glasses when performing maintenance or disassembling your P19 pistol, to protect your eyes from components that are under pressure, such as springs or plungers and to keep chemicals such as lubricants from coming into contact with your eyes.
- It is possible that a cartridge may be in the chamber, even when the magazine has been removed from your P19 or when inserting a new magazine into your P19 pistol. The P19 will fire a chambered cartridge when the trigger is pulled. The P19's trigger will fire when pulled with and without a magazine. Therefore, never leave your P19 pistol unattended, even if the magazine is removed.

To begin the field stripping process, again ensure that your P19 pistol is unloaded, and perform the disassembly process in the following order:

1. Remove the magazine by pressing the magazine catch (Figure 4).



*Figure 4. Removing Magazine*

2. While holding the grip with your firing hand and your finger off of the trigger and outside of the trigger guard, grasp the rear of the slide at the serrations with your other hand and pull the slide fully back to eject any cartridge that may be in the chamber, then lock the slide to the rear by pushing up on the slide stop lever. (Figure 5).



*Figure 5. Locking Slide Back Via Slide Stop Lever*

This will lock the action open, and you can inspect both the chamber and the magazine well to verify that the firearm is unloaded, safe and clear. (Figure 6)



*Figure 6. Inspecting Chamber*

3. Grasp the slide at the serrations and pull it to the rear and then allow it to return forward to its “closed” (in battery) position. (Figure 7)



*Figure 7. Slide Closed (In Battery)*

4. With the muzzle pointed in a safe direction (a direction in which no one could possibly be injured in the event of an unintentional or negligent discharge), press the trigger. **Note:** *The sear must be released (by pressing the trigger) to allow the slide to be removed (Figure 8-9).*



*Figure 8. Placing Finger Properly on Trigger depressing Trigger Safety*



*Figure 9. Fully Depressing Trigger*

5. Grasp the top of the slide with one hand near the rear cocking serrations and place your thumb around the frame (Figure 10). Use caution as the optics cut cover plate may have sharp edges which could be a cut hazard.



*Figure 10. Properly Gripping P19 for Disassembly.*

6. Squeeze your fingers together to move the slide about 1/8" rearward and hold it in that position while using your thumb and forefinger of your opposite hand to pull down equally on both sides of the slide lock. (Figure 11) **Note:** *If you pull the slide too far to the rear, it will reset the sear and move the trigger to the forward position. If this happens, return to step 4.*



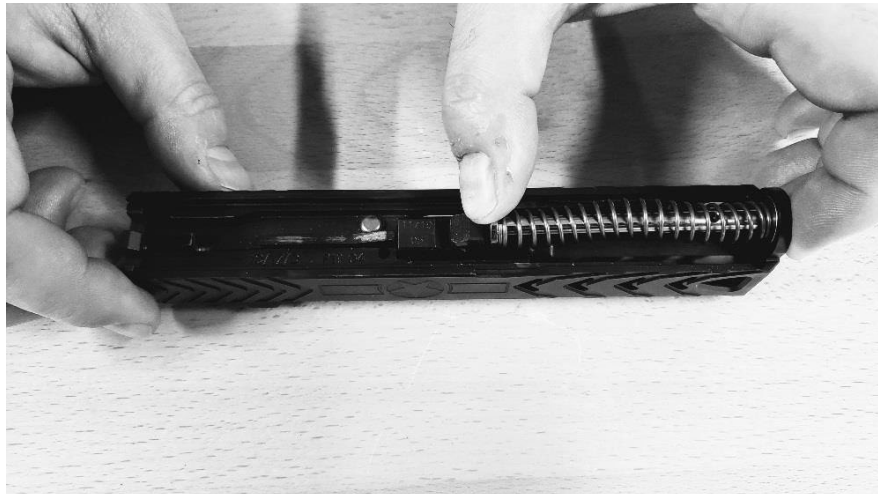
*Figure 11. Pulling Down Slide Lock*

7. With your fingers holding down the slide lock lever, guide the complete slide assembly forward and off the frame. (Figure 12).



*Figure 12. Push Slide Assembly Forward*

8. Push the recoil spring guide forward slightly and lift from the rear to remove the recoil spring guide assembly from the slide (Figure 13).



*Figure 13. Removing Recoil Assembly.*

9. Remove the barrel from the slide by pulling it up slightly and moving it to the rear. (Figure 14)



*Figure 14. Removing Barrel*

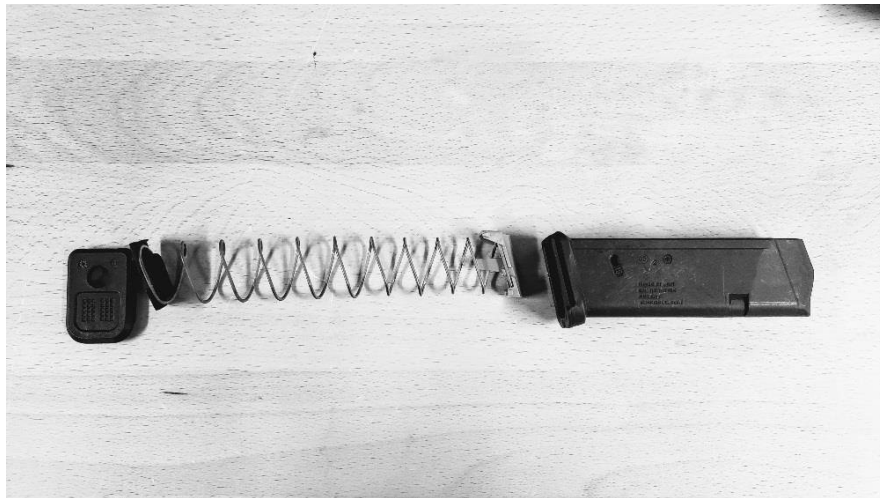
## **MAGAZINE DISASSEMBLY**

Using a punch or similar tool, insert the tip into the hole in the base plate. Then using your fingers, squeeze the sides of the magazine in while pressing forward on the tool to release the baseplate. (Figure 15)



*Figure 15. Disassembling Magazine*

Remove the magazine follower and spring. (Figure 16)



*Figure 16. Magazine Fully Disassembled*

**NOTE: This level of disassembly should be adequate to perform a complete cleaning after firing.**

Never disassemble your P19 pistol any further than what was described in the previous section (Field Stripping) (Figure 17). Any additional disassembly should only be performed by a POF-USA Certified Armorer. Further disassembly will void your warranty unless it is performed by a POF-USA Certified Armorer.



*Figure 17. Full P19 Field Strip*



## CARE AND CLEANING

Your new pistol should be cleaned and lubricated straight out of the box before it is fired for the first time. Your pistol may have been stored for some time before you received it causing dirt or debris to accumulate and the lubricant to dry out. It should also be cleaned and lubricated after each time it is fired and as required. This will be determined by your pistol's exposure to adverse conditions during storage or where and how it is used. Conditions such as rain, snow, perspiration, salt water, dirt, dust, lint, excessive heat or cold, etc. Additionally, your pistol should be cleaned and inspected if it has been dropped or experienced prolonged exposure to water, sand, or harsh chemicals. And at a minimum at least once a year.

Regular cleaning is important for your firearm to operate correctly and safely. Taking proper care of your new firearm will extend its parts life. After each shooting session, at regular intervals, or whenever your firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions; disassemble, clean, and lubricate it using the techniques shown in the video that can be viewed here:

<http://pof-usa.com/technical-support/>

A firearm brought out of prolonged storage should also be cleaned before shooting. Accumulated moisture and dirt, or solidified grease and oil can prevent the firearm from operating properly.

Before cleaning your firearm, make sure that it is unloaded. The firearm's action should be open during the cleaning process. Also, be sure that no ammunition is present in the cleaning area.

- Use only cleaning and lubrication products specifically designed for use on firearms.
- Do not use wire brushes on aluminum surfaces, such as the upper/lower receivers, as this can scratch the finish.
- Follow all manufacturer's instructions and cautions when using cleaning and lubrication products.
- Wherever the term CLP (Cleaner-Lubricant-Protectant) or the word lubrication is used in this manual, it is interpreted to mean that you can use any lubricant designed for use on firearms.
- Wherever propellant gases directly contact operating system parts, carbon will build up. Carbon cannot be removed with a brush and must be scrapped.

### Basic Procedures:

1. After you are sure your P19 is unloaded and the chamber has been visually and physically checked to be clear of ammunition, Disassemble the firearm as described on pages 17-24.
2. Clean the barrel bore with a bore brush, patches, and solvent using a cleaning rod.
3. Remove powder residue from all components and wipe with a clean cloth.
4. Only use a light application of oil on the riding surfaces of the slide and frame. Excessive oil will attract dust and dirt and may congeal in cold weather, possibly interfering with the safe operation and reliable function of the firearm.

5. As you are in the process of cleaning your firearm you should perform a visual inspection of all the components to verify that they are functioning correctly and that they have not sustained any damage which could include chips, cracks, scratches, dents or corrosion. If any damage is found, remove the pistol from service and return it to the Factory or a POF-USA certified Armorer for repair.

Do not put lubricant or gun oil inside the firing pin channel. Make sure that the magazine (inside and out) and breech face are wiped dry before reassembling your pistol. Leaving lubricant in these areas could cause contamination of primers and failure to fire.

**SLIDE ASSEMBLY:**

Remove all dirt and debris including old lubricant using a combination of rags, cleaning patches, nylon brush, and some form of cleaning solvent or CLP. Ensure that the extractor hook and breech face are free of dirt and residue.

**BARREL:**

Soak a cleaning patch with cleaning solvent or CLP and push it through the barrel from the chamber end extending out the end using a cleaning rod. Do this a couple times. Allow the solvent or CLP to soak in for a while to loosen residue and help soften carbon deposits. Use a bore brush and a cleaning rod to scrub heavy deposits from the bore. Follow up with a clean dry patch. Once this process is complete inspect the barrel and if it's not clean, repeat the cleaning steps until a patch remains clean after being run through the barrel. Lightly wet a clean patch with gun oil or lubricant and run it through the barrel from the chamber end, then push a dry patch through it again to remove excess gun oil or lubricant. This will protect the pistol as it is stored for a longer period of time. Before firing your pistol, run a clean patch through the barrel, from the chamber end, to remove any residue.

**FRAME:**

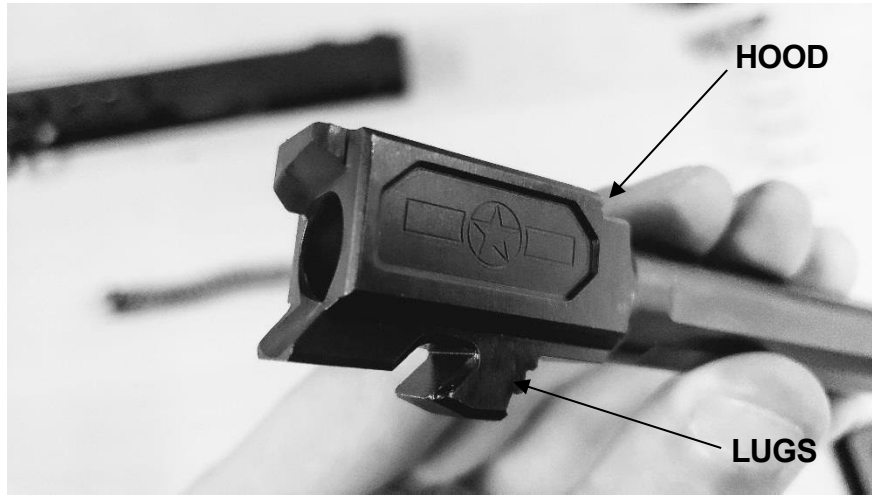
Wipe exposed parts of the frame with a clean, soft cloth that has been slightly dampened with cleaning solvent or CLP. Use cotton swabs to clean hard to reach areas. Make sure to address the frame rails, locking block area, and the rear portion of the frame that contains the trigger housing.

**MAGAZINE:**

Wipe the exterior magazine tube and follower with a clean cloth. Clean the interior of the magazine tube with a soft brush and cleaning solvent or CLP. Use a cloth to clean the magazine spring, floorplate, and base plate.

**LUBRACTION:**

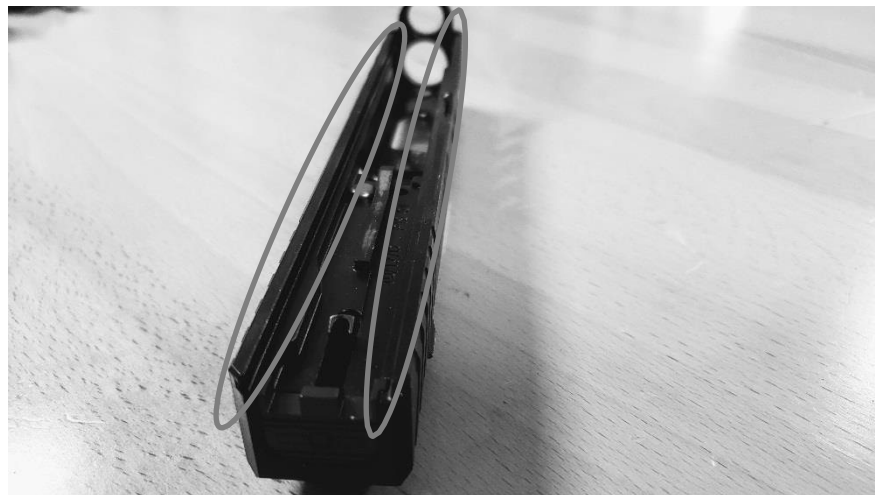
Once you have completed the cleaning process you will need to lubricate your pistol before re-assembling. Dampen a clean patch or cloth with gun oil or CLP and wipe the outside of the barrel, including the barrel hood and lugs (Figure 18), Apply one drop of gun oil or CLP and spread it along the entire length of each slide rail cut (Figure 20). Use the same dampened cloth and wipe all metal surfaces and remove excess residue from the inside top of the slide in front of the ejection port where the barrel hood rubs against the slide, and the opening that the barrel slides through in front of the slide. Place a drop of gun oil or CLP where the far end of the trigger bar makes contact with the connector at the right rear corner of the frame (Figure 19).



*Figure 18. Barrel Hood and Lugs*



*Figure 19. Trigger Bar and Connector Engagement Location*



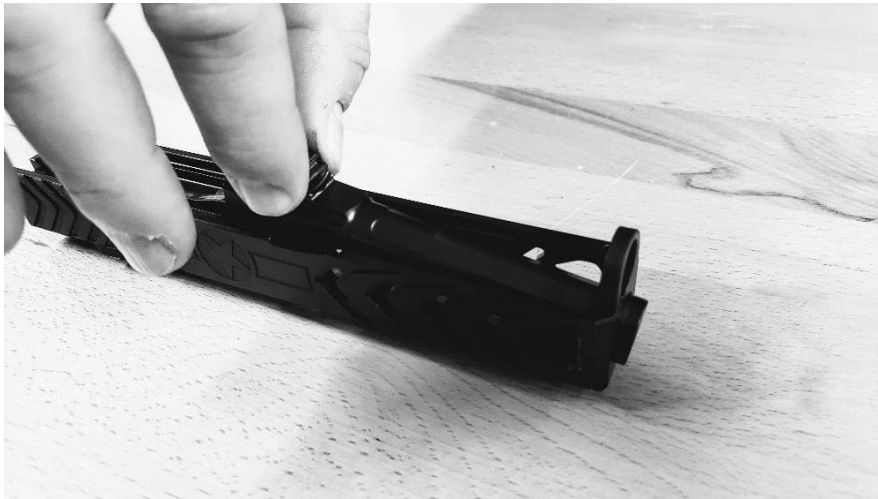
*Figure 20. Slide Rails*

Do not put gun oil or CLP inside the firing pin channel. Also confirm that the magazine tube (inside and out) and the breech face are wiped dry of any residue before reassembling. If lubricant is left in these areas it could cause the primers to become contaminated and result in a failure to fire.

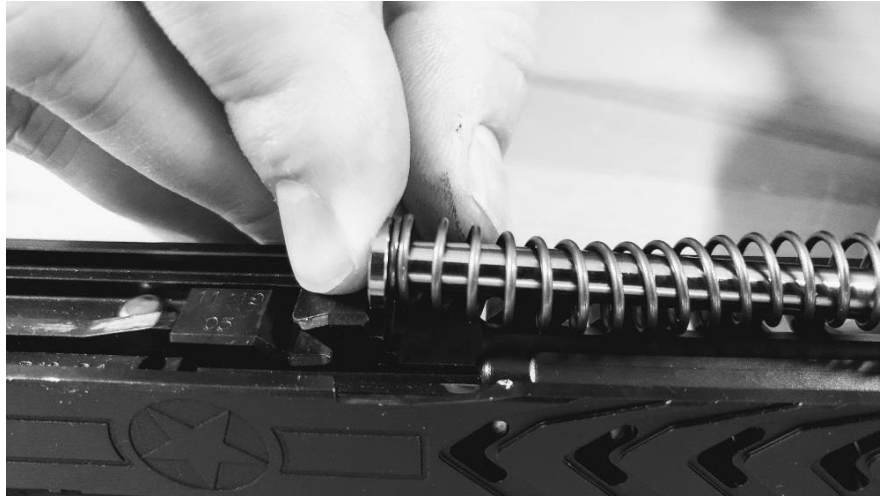
## **REASSEMBLY AND INSPECTION**

### **REASSEMBLY:**

1. Insert the barrel into the slide by pushing it down and in (Figure 21).

*Figure 21. Inserting Barrel*

2. Then insert the recoil spring assembly into the slide by placing the small end of the recoil spring assembly in the indentation in the front of the slide and pressing the other end of the recoil spring assembly towards the front of the slide to compress the spring and pushing down until the large end of the recoil spring assembly rests in the second (semi-circular) notch on the barrel locking lug (Figure 22).



*Figure 22. Inserting Recoil Assembly, Push Down and Into Forward Bottom Most Notch*

3. Holding the frame in your firing hand, place the assembled slide on top of the frame, aligning the rear of the slide rail cuts with the front of the slide rails and push the slide towards the back of the frame until the slide lock moves up into the locked position. You may have to rack the slide a couple of times to allow the lock to seat completely (Figure 23-24).



*Figure 23. Guide Slide Assembly Back onto Frame*



*Figure 24. Rack Slide Back into Place*

**INSPECTION:**

After you have reassembled your pistol, inspect it to ensure that it is working properly, and all parts are functioning normally by performing the following tests:

**TRIGGER SAFETY TEST:**

Verify that your pistol is unloaded by making sure the magazine has been removed and you visually and physically (with your finger) checked to that there is not a cartridge in the chamber. Rack the slide to reset the trigger, and with the muzzle pointed in a safe direction (a safe direction is one in which no one can possibly be injured in the event of an unintentional or negligent discharge), put one finger on each side of the trigger (without touching or depressing the trigger safety) and attempt to press the trigger to the rear (Figure 25). The trigger safety should stop the trigger from moving rearward, which would prevent the pistol from firing.



*Figure 25. Proper Trigger safety Test Finger Placement*

**TRIGGER RESET TEST:**

Point the muzzle in a safe direction, press the trigger and hold it to the rear. You should hear and feel the firing pin release. Continuing to hold the trigger to the rear, rack the slide to the rear (Figure 26) and release it forward. Now release the trigger. The trigger should reset to its full forward position. Perform this test several times to confirm function.



*Figure 26. Proper Trigger Reset Test Technique*

**SLIDE LOCK TEST:**

Insert an EMPTY magazine into your pistol. Rack the slide fully to the rear and release. The slide should lock open (Figure 27). Repeat the slide lock-open test using each of your EMPTY magazines.



*Figure 27. Successful Slide Lock Test*

In addition to the basic limited (user level) inspection described in this manual, your pistol if carried by law enforcement, security, or military personnel subjected to heavy usage, should be inspected at least annually by a POF-USA Certified Armorer or returned to the Factory for inspection.

## WARRANTY POLICIES

All POF-USA products are manufactured using the finest quality materials and have a limited lifetime warranty. All POF-USA firearms are warranted to be free from defective materials and workmanship. POF-USA will repair or replace only those parts as determined to be defective by the factory. This warranty is limited and does not extend to careless handling, abuse and misuse, unauthorized adjustments or modifications, use of improper ammunition, excessive or unreasonable use, rust or corrosion or barrel obstruction.

Altering or modifying parts is dangerous and will void the warranty. Your POF-USA firearm was manufactured to perform properly with the original parts as designed. It is your responsibility to make sure any parts you install are made for this firearm, installed correctly, and that neither the originals nor the replacement parts are altered or changed. Your POF-USA firearm is a complex precision tool with many parts that must operate correctly with other parts in order to maintain proper and safe operation. Putting your firearm together improperly or with incorrect or modified parts can result in a damaged firearm, serious personal injury, or death to you and/or others through malfunction. Always have a qualified armorer or gunsmith work on your POF-USA firearm systems or other firearms.

Shipping to from POF-USA facilities, government fees, damages caused by failure to perform normal maintenance, sales outside the United States, damages due to high velocity, high pressure, reloaded, remanufactured, or other no non-standard ammunition, consequential or incidental damages and /or expenses, any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this warranty.

It is the responsibility of the owner to assure the firearm is properly maintained.

To help us assist you better, please register your firearm through our Warranty Registration online form below. Warranty is established by registering online at:

<https://pof-usa.com/warranty-registration/>

For further technical assistance or to obtain warranty information on your POF-USA firearm, email technical support at [technical@pof-usa.com](mailto:technical@pof-usa.com).

**Customers pay shipping when returning a product to POF-USA.**

**POF-USA will pay return shipping charges for warranty repaired products to customers.**



# MAINTENANCE AND WEAR PARTS

POF has been manufacturing firearms and firearm components since 2002. Through extensive testing and use we have learned that any machine, including all firearms, will have certain parts that occasionally require maintenance, adjustments, or replacement. “Wearable” or “Consumable” parts are parts that, by their very nature, through use will not maintain absolute factory specifications forever and will need to be inspected periodically for functionality and safety. Some of these parts may have a finite life cycle which may be affected by use, abuse, or maintenance.

To address these parts on our products, it is recommended that a POF firearm be disassembled and inspected by a certified POF armorer or gunsmith at least annually. Many of the problems that The Factory has encountered with returned firearms involve these “Wearable” or “Consumable” parts and/or improper maintenance and cleaning.

## “Wearable” or “Consumable” Parts

Below is a sample list of some wearable or consumable parts:

### **Springs**

Springs are very important to the safe and reliable operation of any firearm. They tend to be one of the most overlooked parts when performing maintenance. When they become worn through use they take a set (become weak). This can change or adversely affect the operation or reliability of the firearm. In addition, any spring can be damaged, weakened, worn, or broken based on the use or abuse of the firearm and therefore should be inspected regularly and replaced as needed.

### **Extractors**

Extractors are a high use component that must function correctly every time the firearm feeds or extracts a cartridge from the chamber to complete the cycles of operation. They are considered a “Wearable” part and should be inspected regularly and replaced as needed.

### **Ejectors**

Ejectors are also a high use component that must function correctly every time the firearm ejects a cartridge from the chamber. They are considered a “Wearable” part and should be inspected regularly and replaced as needed.

### **Firing Pins**

The firing pin contacts the chambered cartridges primer anytime trigger is pulled. This can cause damage to the face of the firing pin with use, and therefore should be inspected regularly and replaced as needed.

Although we recommend that “Wearable” or “Consumable” parts be inspected regularly, it does not mean that these parts need to be replaced every time they are inspected. POF products are manufactured to the highest standards and tend to outlast other products on the market. We recommend these inspections to ensure the continued reliability and long life of your POF product.

## **PARTS POLICY**

Our Service Department maintains a full stock of replacement parts. Even though most gunsmiths have the knowledge, training, and the ability to make necessary repairs to your firearm, the skill and workmanship of any 3rd party gunsmith is beyond our control.

Should your firearm ever require service, we strongly recommend that you return it to POF-USA. A firearm is a precision instrument, and some replacement parts will require individual fitting to ensure correct operation. A wrong part, improper fitting, or incorrect mechanical adjustment may result in an unsafe condition or dangerous malfunction, damage to the firearm, or cause possible serious injury to the shooter or others.

IF ANY PART IS ORDERED WITHOUT RETURNING THE FIREARM TO POF-USA, the customer bears full responsibility for ensuring that the part supplied is correct for their firearm and is properly installed and fitted by a qualified gunsmith.

POF-USA IS NOT RESPONSIBLE FOR THE FUNCTIONING OF ANY FIREARM IN WHICH REPLACEMENT PARTS ARE INSTALLED BY OTHERS.