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WELCOME TO POF-USA

Patriot Ordnance Factory, Inc. (POF-USA) is an American owned and operated small business with facilities headquartered in Phoenix, Arizona. All POF-USA firearms are American made. POF-USA firearms are engineered and tested to assure they meet the highest standards of durability and performance. Read this manual in its entirety before attempting to operate your POF-USA firearm. In addition, POF-USA recommends that you receive proper training in the handling of firearms prior to operating of any firearm.

RIFLE DESCRIPTION

Born from the heart of the Southwest, this modernized cowboy rifle pays homage to the rugged spirit of Arizona's frontier while embracing cutting-edge advancements. Crafted with precision in the heart of Arizona, the Tombstone features a sleek, ergonomic design with a durable, weather-resistant finish that echoes the resilience of the desert. Its finely tuned lever action ensures a smooth, rapid cycling experience, merging the classic reliability of the Old West with today's performance standards. Whether you're hitting the range or adding to your collection, this rifle stands as a testament to the enduring legacy of the Old West, reimagined for the modern era.

The POF-USA Tombstone is fitted with an aluminum handguard which provides a MIL-STD 1913 rail at the 12 o'clock position. There are multiple M-LOK™ mounting interfaces for accessories at the 3, 6 and 9 o'clock positions and has several sling attachment points.

EYE AND EAR PROTECTION

Before handling any firearm, ensure you, and everyone close to you, are wearing eye and ear protection. Always wear safety glasses that meet the requirements of American National Standards Institute (ANSI) z87.1 and ear plugs and " earmuff"-type protectors whenever you are shooting. Always make certain that people close to you are similarly protected. Unprotected eyes may be injured by powder, gas, carbon residue, lubricant, metallic particles, or similar debris that may emanate occasionally from any firearm in normal use. Without ear protection, repeated exposure to shooting noise may lead to cumulative, permanent hearing loss.



SAFETY WARNING

READ THIS ENTIRE MANUAL THOROUGHLY AND CAREFULLY PRIOR TO USING THIS FIREARM.

Please read the instructions and warnings contained in this manual BEFORE attempting to handle, load or utilize the POF-USA family of firearms. Even if you are familiar with lever action firearms, you need to familiarize yourself with POF-USA firearms and their accessories before handling them in any manner. Failure to do so may result in damage to the firearm, bodily injury to the shooter or bystanders, or even death.

POF-USA firearms are designed and built to use factory manufactured cartridges only. Using hand-loaded, remanufactured, reloaded, or other non-standard ammunition may result in serious malfunction, damage to the firearm, or serious bodily injury to the shooter or bystanders, or even death. POF-USA, Inc. is not liable for any damage to the firearm, bodily injury to person(s), or damage to any property resulting from the use or misuse of any firearm. This manual should accompany the firearm at all times. A replacement copy can be obtained anytime by visiting our website at www.pof-usa.com.

The safety warnings are for the protection of the owner and operator of this POF-USA firearm as well as the safety of others. Disregarding information in this manual or failure to follow the basic rules of safe firearms handling can result in property damage, bodily injury, and even death.

This operator's manual is designed to assist you in learning how to use and care for your POF-USA firearm properly.

Only when you are certain that you fully understand this manual, and can properly carry out its instructions, should you practice loading and firing your firearm with live ammunition. **Having a firearm in your possession is a full-time job; you cannot guess and you cannot forget. You must know how to use your firearm safely.**

If you have any doubts about your ability to handle or use this firearm safely, you should seek supervised instruction.

REPLACEMENT PARTS

Do not attempt to disassemble your POF-USA firearm beyond this manual's guidelines. Disassembly beyond the instructions in this manual is restricted to a certified POF-USA armorer or professional gunsmith. Failure to comply with these restrictions will void your warranty.

Warnings and instructions about the use of some POF-USA replacement parts, assemblies, and accessories may be described in literature accompanying the specific products. Read and carefully

follow those instructions. Such warnings and instructions are provided to assure the safe functioning of the firearm. Failure to heed them may result in improper functioning, damage to the firearm, and serious injury or death to the user or others.

ALTERATIONS

This POF-USA firearm was designed to function properly in its original condition. Unauthorized alterations can make it unsafe. Do not alter any part or add or substitute any parts or accessories not manufactured by POF-USA for this firearm. The addition of any parts or accessories beyond the user level of maintenance described in this manual is not authorized.

ABUSIVE HANDLING

POF-USA firearms incorporate effective mechanical safeties. However, like any mechanical device, exposure to abusive conditions may have a negative effect on these safety mechanisms and cause them to fail to work as designed. Do not subject your POF-USA firearm to any type of abusive handling. This includes dropping the firearm, or the firearm being struck by another object. Make sure you maintain control of your firearm at all times. If your firearm does suffer an abusive event such as previously described, do not attempt to use the firearm. Keep the firearm pointed in a safe direction, unload and clear the firearm of all ammunition immediately, and have it inspected by a certified POF-USA armorer or gunsmith prior to using the firearm.

A safe direction is defined as an area in which, if the firearm were to discharge, no property damage would occur and no personal injury would result.

Intentional or repetitive abusive handling of any POF-USA firearm will void the manufacturer's warranty and may render the firearm unsafe.

ACCESSORIES

It is your responsibility to ensure that all accessories, such as slings and firearm-mounted lights, are compatible with this firearm and that the accessories do not interfere with the safe operation and handling of the firearm.

TRANSPORTING

When transporting your firearm, be sure the firearm is unloaded and cleared of all ammunition. It is your responsibility to familiarize yourself with, and observe, the laws of any state you will be traveling through with your firearm.

YOU MUST UNLOAD AND CLEAR THE FIREARM PRIOR TO TRANSPORTING. VERIFY THE MAGAZINE IS REMOVED. VISUALLY AND PHYSICALLY CONFIRM THE FIREARM IS UNLOADED AND CLEARED BEFORE TRANSPORTING. FAILURE TO ENSURE THE FIREARM IS UNLOADED AND CLEARED MAY RESULT IN UNINTENTIONAL DISCHARGE, CAUSING INJURY OR DEATH TO YOURSELF OR OTHERS, OR DAMAGE TO PROPERTY.



STORAGE

The only safe way to store your firearm is unloaded, cleared of all ammunition, and secure. Safe and secure storage is one of the most important responsibilities of any firearm owner. Store your unloaded firearm separate from your ammunition and in places inaccessible to children or unauthorized persons.

NEVER PLACE OR STORE ANY FIREARM IN SUCH A MANNER THAT IT MAY BE DISLODGED. FIREARMS SHOULD ALWAYS BE STORED SECURELY AND UNLOADED, AWAY FROM CHILDREN AND OTHER UNAUTHORIZED USERS. THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARMS STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSON.

CHAMBER SAFETY FLAG

Every POF-USA firearm is shipped with a chamber safety flag. The chamber safety flag prevents the chambering of a round when installed and provides a readily visible indication that the firearm's chamber is empty. The chamber safety flag is to be installed in the firearm's chamber at all times when the firearm is not in use.

LIABILITY

This product is classified as a FIREARM and is sold by POF-USA with the specific understanding that POF-USA shall not be responsible in any manner for malfunctioning of the firearm, physical injury, death, or property damage resulting in whole or in part from:

- Criminal or negligent discharge
- Improper, careless, or abusive handling
- Unauthorized modifications or parts replacement
- Defective, improper, hand-loaded, or reloaded ammunition
- Corrosion
- Neglect
- Other influences beyond our direct and immediate control

This limitation applies regardless of whether liability is asserted on the basis of contract, negligence, or strict liability (including any failure to warn). Under no circumstance shall POF-USA be liable for incidental or consequential damages such as loss of use of property, commercial loss, and loss of earnings or profits.

**PROTECT OUR CHILDREN
STORE YOUR FIREARMS RESPONSIBLY**

STATE BY STATE WARNINGS

Some states require by law that specified warning notices in “larger-than-normal” type be conspicuously included by the manufacturer, distributor, or retailer with firearms sold in that state. Since our products may be sold in those states, we include the following:

California:

 **WARNING**

Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at <https://oag.ca.gov/firearms> for information on firearm laws applicable to you and how you can comply. Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.” If you or someone you know is contemplating suicide, please call the National Suicide Prevention

 **ADVERTENCIA**

Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del fiscal general de california en <https://oag.ca.gov/firearms> para obtener información sobre las leyes de armas de fuego que son aplicables y cómo puede cumplirlas. Evite el acceso de niños manteniendo siempre las armas bloqueadas y descargadas cuando no estén en uso. Si mantiene un arma de fuego cargada donde un niño la puede obtener y la usa indebidamente, se le puede multar o enviar a prisión. Si usted o alguien que conoce está contemplando el suicidio, llame a la Línea Nacional de Prevención del Suicidio al 1-800-273 TALK (8255).

Connecticut:

“UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE”



Florida:

“IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISONMENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND”

Maine:

“ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS.”

Maryland:

“WARNING: Children can operate firearms which may cause death or serious injury. It is a crime to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!”

Massachusetts:

“WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps



may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths.”

“IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN, OR MACHINE GUN, IN ANY PLACE UNLESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RESISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURLY LOCKED CONTAINER.”

New Jersey:

“IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIREARM WITHIN EASY ACCESS OF A MINOR.”

New York:

“THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. ALL FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS. NEW YORK CITY LAW PROHIBITS, WITH CERTAIN EXCEPTIONS, ANY PERSON FROM ACQUIRING MORE THAN ONE FIREARM, OR MORE THAN ONE FIREARM OR SHOTGUN, WITHIN A 90-DAY PERIOD.”

North Carolina:

Any person who resides in the same premises as a minor, owns or possesses a firearm, and stores or leaves the firearm (i) in a condition that the firearm can be discharged and (ii) in a manner that the person knew or should have known that an unsupervised minor would be able to gain access to the firearm, is guilty of a Class 1 misdemeanor if a minor gains access to the firearm without the lawful permission of the minor’s parents or a person having charge of the minor and the minor:

- (1) Possesses it in violation of G.S. 14-269.2(b)
- (2) Exhibits it in a public place in a careless, angry, or threatening Manner;
- (3) Causes personal injury or death with it not in self defense; or
- (4) Uses it in the commission of a crime.



Texas:

“IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM.”

Wisconsin:

“IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM.”

As a responsible firearm owner it is your responsibility to be aware of any local, state, or federal laws governing the lawful ownership of firearms. The above is not all inclusive of all states and is subject to change. Please check with your local retailer, state police, and local law enforcement for current regulations in your area.

Visit the NRA website (www.nra.org) or the BATFE website (www.atf.gov) for further information.

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This product can expose you to chemicals including Cumene which is known to the state of California to cause cancer, and Trichloroethylene which is known to the state of California to cause birth defects and/or other reproductive harm. For more information go to www.P65Warnings.co.gov



Este producto puede exponer a sustancias químicas que incluyen al Cumeno, que el estado de California conoce como causante de cáncer, y el Tricloroetileno, que el estado de California conoce como causante de defectos de nacimiento u otros daños reproductivos. Para obtener más Información, vaya a www.P65Warnings.ca.gov



DISCHARGING FIREARMS IN POORLY VENTILATED AREAS, CLEANING FIREARMS, OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUBSTANCES KNOWN TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM, AND OTHER SERIOUS PHYSICAL INJURY. MAINTAIN ADEQUATE VENTILATION AT ALL TIMES. WASH HANDS THOROUGHLY AFTER EXPOSURE. SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD.

FIREARM SAFETY RULES

1. **Treat all firearms as if they are loaded.** Always assume that a firearm is loaded even if you think it is unloaded. Every time a firearm is handled, for any reason, check that it is unloaded. If you are unable to check a firearm to see if it is unloaded, leave it alone and seek help from someone more knowledgeable about firearms.
2. **Keep the firearm pointed in the safest possible direction.** Always be aware of where a firearm is pointing. A "safe direction" is one where an accidental discharge of the firearm will not cause injury or damage. Only point a firearm at an object you intend to shoot. Never point a firearm toward yourself or another person.
3. **Keep your finger off the trigger until you are ready to shoot.** Always keep your finger off the trigger and outside the trigger guard until you are ready to shoot. Even though it may be comfortable to rest your finger on the trigger, it is also unsafe. If you are moving around with your finger on the trigger and stumble or fall, you may inadvertently pull the trigger. Sudden loud noises or movements can result in an accidental discharge because there is a natural tendency to tighten the muscles when startled.
4. **Know your target, its surroundings and beyond.** Check that the areas in front of and behind your target are safe before shooting. Be aware that if the bullet misses or completely passes through the target, it may strike a person or object. Identify the target and make sure it is what you intend to shoot. If you are in doubt, DON'T SHOOT! Never fire at a target that is only a movement, color, sound, or unidentifiable shape. Be aware of all the people around you before you shoot.
5. **Know how to properly operate your firearm.** It is important to become thoroughly familiar with your firearm. You should know its mechanical characteristics, including how to properly load, unload, and clear a malfunction from your firearm. Obviously, not all firearms are mechanically the same. Never assume that what applies to one make or model is applicable to another. You should direct questions regarding the operation of your firearm to your firearms dealer or contact the manufacturer directly.
6. **Store your firearm safely and securely to prevent unauthorized use.** Firearms and ammunition should be stored separately. When the firearm is not in your hands, you must still consider safety. Use a safety device on the firearm, such as a trigger lock or cable lock, so it cannot be fired. Store it unloaded in a locked container, such as a lock box or a firearm safe. Store your firearm in a different location than the ammunition. For maximum safety, you should use both a locking device and a storage container.
7. **Never use Alcohol, Over the Counter, Prescription, or other drugs before or while handling a firearm.** These substances are likely to impair normal mental or physical bodily functions and must not be used before or while handling or shooting firearms.



BREAK-IN PROCEDURES

Please read "Breaking In Your New Firearm" and watch the videos under "Cleaning Videos", both of which can be found on our technical page at POF-USA.COM. Make sure you clean and lubricate your firearm using the techniques shown in the video, especially the cleaning of the chamber.

Breaking In Your New Firearm

1. Thoroughly clean the chamber of your new firearm, and clean after every shooting session. Check out our links on the technical page for cleaning procedures and tips.
<http://pof-usa.com/technical-support/>
2. Generously lubricate the bolt and internal links with your favorite firearm lubricant. As your firearm breaks in, less lubrication will be needed and after a few hundred rounds a light wipe will be sufficient.
3. There is no break-in required for the barrel, simply clean it at the end of each shooting session.
4. POF-USA only recommends the use of factory new ammo and cannot offer advice or tips regarding hand loading or reloaded ammo.



CYCLE OF FUNCTION

There are five steps in the cycle of function of the POF-USA Tombstone after a loaded magazine is inserted into the firearm with the action closed.

LOWERING THE LEVER

As the lever is lowered, the bolt assembly is retracted, allowing the first cartridge in the magazine to come to feeding level. At the rear of the bolt assembly, the firing pin cocks the hammer.

RAISING THE LEVER

As the lever is raised, the bolt assembly moves forward, stripping the cartridge from the magazine and moving it onto the feed ramp of the barrel. As the bolt assembly moves forward, the firing pin is removed from the hammer and the hammer's sear surface engages with the trigger.

CHAMBERING

The movement of the bolt and the cartridge is stopped by the chamber and the internal linkages. As the cartridge enters the chamber, the extractor snaps over the rim of the cartridge.

FIRING

The safety is moved to the firing position (red band visible). The trigger is pressed, releasing the hammer. The hammer spring drives the hammer forward, striking the firing pin. The firing pin strikes the cartridge primer, causing detonation.

EXTRACTION AND EJECTION

After firing, the lever is lowered, beginning extraction and ejection. The bolt retracts and the spent case is pulled free from the chamber by the extractor. As the bolt continues to move rearward, the case impacts the fixed ejector, flipping the cartridge out through the ejector port on the right side of the receiver.



GENERAL OPERATION

The Three Hammer Positions

The Tombstone has three hammer positions.

1. The strike position: Where the hammer impacts the firing pin.



2. The half-cock position: In this position, the hammer can not be dropped by pulling the trigger.



3. The full-cock position: At this point the rifle can be fired by pulling the trigger.



The hammer can be moved back to each of its positions manually by hand or by cycling the lever. The hammer can be lowered by hand manually. Before lowering the hammer, ensure the firearm is unloaded and pointed in a safe direction. To lower the hammer, place your thumb over the hammer, maintaining its position, and pull the trigger to release the hammer from its catch. Slowly lower the hammer to the intended notch position.

WARNING: DO NOT LOWER THE HAMMER ON A CHAMBERED CARTRIDGE. Accidentally releasing the hammer while lowering it into the half cock or strike position can result in firing a loaded cartridge.

Operation Of Safety

The manual safety mechanism is located above the trigger on the receiver. The safety can be moved to "SAFE" when the hammer is in the half-cocked or full-cocked position. The safety cannot be moved when the hammer is completely lowered. When the safety is on, it blocks the trigger. The safety should always be kept in "SAFE" mode when loading or unloading the firearm and should be kept in "SAFE" mode at all times unless discharging the firearm. The firearm safety is in the "FIRE" position when the red ring is exposed. To change between the "FIRE" and "SAFE" positions, push the safety button into the receiver.



Figure 4
"SAFE"



Figure 5
"FIRE"

Keep the safety on unless firing. Always move the safety fully to its intended position and check it. The safety is not "ON" unless it is completely in position. Never depend on a safety mechanism or any mechanical device to justify careless handling or permitting the firearm to point in an unsafe direction. The only "safe" firearm is one in which the bolt is open, the chamber is empty, there is no magazine in it, and the muzzle is pointed in a safe direction.

KNOW HOW TO USE THE SAFETY

AMMUNITION

POF-USA only recommends the use of factory new ammunition loaded in accordance with U.S. industry practice and cannot offer any advice or tips regarding hand loaded or reloaded ammunition. The Tombstone is rated for +P and standard pressure 9X19 ammunition. The Tombstone is **NOT** rated for +P+ 9x19 ammunition. Damages due to high pressure, reloaded, or non-standard ammunition is not covered under warranty.

Use only high-quality, original, factory-manufactured ammunition. Do not use cartridges that are dirty, wet, corroded, bent, or damaged. Do not oil cartridges. Do not spray aerosol-type lubricants, preservatives, or cleaners directly onto cartridges or where excess spray may flow into contact with cartridges. Lubricant or other foreign matter on cartridges can cause potentially dangerous ammunition malfunctions. Use only ammunition of the caliber for which your firearm is chambered. The proper caliber is permanently engraved on the barrel of the firearm; never attempt to use ammunition of any other caliber.

Death, serious injury and damage can result from the use of wrong ammunition; bore obstructions, powder overloads, or incorrect cartridge components. Always wear eye protection and hearing protection while discharging your firearm.

ONLY USE FACTORY AMMUNITION LOADED TO U.S. INDUSTRY STANDARDS

POF-USA SPECIFICALLY DISCLAIMS ANY RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS A RESULT OF, THE USE IN POF-USA FIREARMS OF FAULTY, NON-STANDARD, "REMANUFACTURED", HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.

WARNING-LEAD EXPOSURE

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING GUNS MAY EXPOSE YOU TO LEAD



MAGAZINES

The Tombstone Comes with a 20-round magazine where legally permitted. This magazine is manufactured by POF-USA and is proprietary to POF-USA. Firearms supplied to states with magazine restrictions are shipped with the appropriate magazine based upon the state restriction.

DAMAGED, NON-STANDARD, OR IMPROPERLY ASSEMBLED MAGAZINES

SHOULD NOT BE USED – THEY CAN CAUSE THE FIREARM TO MALFUNCTION

Loading

Use only clean, dry ammunition of the proper caliber manufactured to U.S. Industry specifications, in good condition. Place the cartridge between the feed lips of the magazine, push the rim of the cartridge down on the follower of the magazine at the widest point near the center. With the follower pushed down slide the round toward the rear of the magazine. Confirm that the rim of the case is pushed as far rearward in the feed lips as possible. Each round after the first is pressed against the case of the round already positioned in the magazine. Repeat the process until the desired number of cartridges are loaded.



If using the magazine loader, follow the steps outlined below.

All magazines are shipped with a POF-USA magazine loader. Orient the magazine loader onto the magazine as shown. With the magazine loader/magazine in one hand, pick up a round with the other. Press the magazine loader down onto the follower or last loaded round. Begin to slide the next round into place. When the round reaches the tang on the magazine loader begin to lift the loader and finish sliding the round into place until the rim meets the back of the feed lips.



Inserting

The magazine may be inserted with the bolt either closed or open. More force will be required to insert the magazine with the bolt in the closed position in order to overcome the bolt.

1. Hold the magazine as shown and insert it into the magazine well until it is seated/latched.
2. Check to assure it is securely latched in place by pulling on the magazine, it should not come out.



Removing

To remove the magazine, push the magazine catch button towards the lower receiver from the right side (**See Figure 12**) or the magazine release lever from the left side via the ambidextrous button (**See Figure 13**) until the magazine drops out of the magazine well. Avoid letting the magazine drop to the ground, this will prevent the possibility of damage to the magazine and minimize the possibility of magazine related malfunctions.



Figure 12



Figure 13

LOAD AND FIRE WITH MAGAZINE

Safe firearm handling should be practiced with an unloaded firearm until you can perform each of the following steps with skill and confidence. Please read this manual completely prior to operating your POF-USA firearm.

1. Be certain the muzzle is pointed in a safe direction.
2. Before inserting a loaded magazine, lower the lever so that the bolt is completely open. Verify the chamber is empty. Move the safety selector to the "ON" or "SAFE" position.
3. Insert a loaded magazine into the magazine well and close the lever completely, ensuring it is flush with the stock. A cartridge will be stripped from the magazine and chambered by the motion of the bolt moving forward.

WARNING: Failure to ensure the lever is fully closed will result in the bolt not being flush against the chamber, resulting in an out of battery detonation. DEATH, SERIOUS INJURY, AND/OR DAMAGE CAN RESULT FROM IMPROPER OPERATION OF THE LEVER.

WARNING: If cartridges do not feed smoothly from the magazine into the chamber, then do not use the firearm until the problem is corrected (See CLEAR A MALFUNCTION, Page 25)

4. The firearm is now cocked, and a cartridge is chambered. Visually check to be certain the safety is in the “ON” or the “SAFE” position, and the firearm is pointed in a safe direction.
5. When you are ready to fire, move the safety to the “FIRE” position.

WARNING: DO NOT TOUCH THE TRIGGER UNTIL YOU ARE ACTUALLY READY TO FIRE.

KEEP THE SAFETY “ON” UNLESS ACTUALLY FIRING

6. The firearm will fire one round each time the trigger is pulled, and the action is manually cycled.
7. Cycle the lever completely with a robust amount of force and speed, ensuring the lever is fully opened and closed. Failure to fully open the lever will result in the spent casing not ejecting properly and/or a new round not being pushed into the chamber. Failure to close the lever fully will result in the bolt not being fully closed against the round and chamber causing an “out of battery” firing scenario. See **WARNING** on **PG.20** for the severity of this scenario.
8. If no other rounds are to be fired, put the safety in the “SAFE” position while the firearm is still pointed in a safe direction. The safety should always be moved to the “SAFE” position as soon as firing is completed, and it should be on “SAFE” at all times except when the firearm is on target and being fired.

IF DROPPED OR STRUCK WITH THE SAFETY “OFF”, THE FIREARM MAY FIRE.

KEEP THE CHAMBER EMPTY UNLESS ACTUALLY FIRING!

KEEP THE SAFETY ON IN THE “SAFE” POSITION UNLESS ACTUALLY FIRING!

ANY GUN MAY FIRE IF DROPPED.



UNLOAD

WARNING: This sequence must be followed exactly as spelled out. Failure to do so can result in the rifle's chamber becoming unintentionally loaded with a cartridge!

1. Keep the muzzle pointed in a safe direction at all times and keep your fingers outside the trigger guard. Push the safety to the "SAFE" position.
2. Remove the magazine. **REMEMBER** that even though the magazine has been removed, a cartridge may still be in the chamber and could be fired!
3. Rapidly push the lever to the bottom of its cycle, extracting and ejecting the cartridge in the chamber.
4. Always visually double check the chamber to be certain it is empty.
5. The only "safe" firearm is one in which the bolt is open, the chamber and magazine are empty, and the muzzle is pointed in a safe direction.

TO RELOAD THE FIREARM

1. Keep the rifle pointed in a safe direction. Put the safety in the "SAFE" position.
2. Remove the magazine as described on page 20.
3. Insert a loaded magazine.
4. Cycle the lever. A cartridge will be chambered when the bolt shuts.

WARNING: The rifle is ready for immediate use once the bolt moves forward by cycling the lever. If the rifle is not to be fired immediately, keep the safety on "SAFE". When you are ready to fire, move the selector to the "FIRE" position and resume firing, putting the safety back on "SAFE" when you cease firing, even for a moment.



BORE OBSTRUCTION

Immediately stop shooting, keep the firearm pointed in a safe direction whenever:

- You have difficulty in, or feel unusual resistance in, chambering a cartridge.
- A cartridge misfires (does not go off).
- The mechanism fails to extract a fired cartridge case.
- Unburned grains of propellant powder are discovered spilled in the mechanism.
- A shot sounds weak or abnormal. It is possible that a bullet is lodged part way down the barrel.

Firing a subsequent bullet into the obstructed barrel can damage the firearm and cause serious injury to the shooter or to bystanders.




Excess oil, grease, or water may form an obstruction, which may cause damage and injury. If you suspect that your rifle may have excess oil, grease, or other contaminants in the barrel, or if it may have been exposed to humid conditions (which may cause condensation), or to rain or snow which might have entered the bore, clean the entire firearm. Inspect the bore visually to be sure that it is perfectly clear.

A firearm user should recognize that a lodged bullet is a common form of bore obstruction. The following information on how a bullet may become lodged in the bore, and how it should be removed, deserves careful reading and understanding.

Bullets can become lodged in the barrel when:

1. The cartridge contains no powder, insufficient powder, or the powder fails to ignite and only the primer charge ignites, producing insufficient force to propel the bullet out of the bore.
2. Extracting a cartridge from the chamber (unloading). If the bullet is not crimped tightly enough in the cartridge case, the bullet may stick in the bore, with only the case being extracted.

When either of the above described (1 or 2) situations occur, proceed as follows *with the firearm pointing in a safe direction*:

1. If the firearm is cocked, move the safety to the “SAFE”  position. If the hammer is in the strike position, pull the hammer into the half-cock position then move the safety to the “SAFE”  position
2. Remove the magazine from the firearm.
3. Lower the lever. Lowering the lever should remove the cartridge case. Be certain the safety is in the “SAFE”  position.
4. Check the chamber to be certain there is no cartridge case in it – if there is, extract it before proceeding with steps 5 and 6.

5. Inspect the chamber and bore to be certain it is free of unburned powder particles or any other debris. At the same time clean the magazine, the magazine well, and other areas of the mechanism of unburned powder grains.
6. If the bore is obstructed, insert a proper size cleaning rod (without a tip or brush) into the bore from the muzzle and dislodge and remove the bullet. If the bullet does not readily dislodge, it may be necessary to lightly tap the handle end of the cleaning rod. If such efforts fail to dislodge the bullet, take the firearm to a gunsmith.

If the bullet cannot be dislodged by tapping it with a cleaning rod, take the firearm to a gunsmith or certified POF-USA Armorer.

DO NOT ATTEMPT TO REMOVE A LODGED BULLET USING A BLANK CARTRIDGE, A CARTRIDGE FROM WHICH THE BULLET HAS BEEN REMOVED, OR BY ANY MEANS OTHER THAN THE USE OF THE PROPER SIZE CLEANING ROD AND REASONABLE FORCE APPLIED TO THE ROD. BE CERTAIN ALL LOOSE POWDER HAS BEEN REMOVED FROM THE BORE AND ACTION BEFORE INTRODUCING THE ROD INTO THE BORE. NEVER TRY TO SHOOT OUT A BORE OBSTRUCTION!

CLEAR A MALFUNCTION

If you experience a malfunction, study the situation to determine the nature of the malfunction and how best to clear it. Any firearm may occasionally malfunction. If it does:

1. Be certain the muzzle is pointed in a safe direction and the safety is in the "SAFE" position.
2. When attempting to free a cartridge that has not loaded properly, do not use any type of tool that is likely to act as a "firing pin" and discharge the cartridge should the tool impact on the primer. Never use a cartridge as a "tool."
3. After clearing a malfunction, inspect the firearm mechanisms to determine if dirt or debris might be the cause of the problem. Excess lubricant or grease can cause cartridges to feed sluggishly. An accumulation of grease, dirt or powder grains in the magazine can contribute to cartridge feeding problems.
4. After clearing a malfunction, inspect all cartridges that have been removed from the firearm. Safely dispose of any cartridges which are dented or nicked or have bullets that are loose or improperly positioned in the cartridge case.
5. If it appears that the firearm and magazine are not at fault and that the malfunction was caused by the type of cartridge being used, then try another type or brand of cartridge.
6. If the above procedures do not result in a smooth and reliable feeding firearm, do not use the firearm until it feeds cartridges smoothly and reliably. The firearm should be returned directly to POF-USA for repair. Contact TECHNICAL@POF-USA.COM for packing and shipping information.
7. If a cartridge or shell is caught between the bolt and receiver, put the safety on "SAFE", and retract the bolt by lowering the lever. Remove the magazine; then remove the jammed case.
8. If a fired cartridge case is in the chamber, use a cleaning rod to knock it out.

Examine fired cartridge cases. If fired cases have bulged heads or show splits on any part of the case, stop using that ammunition. If the problem persists with different types of ammunition, contact technical@pof-usa.com.



Minimize Malfunctions

Firearms of all makes and types occasionally malfunction when a cartridge fails to feed from the magazine to the chamber, or when a cartridge (or fired case) fails to properly extract and eject. To minimize the possibility of such occurrences the gun user should:

1. Use ammunition of the correct caliber and type which is loaded to industry specifications. Avoid reloads, remanufactured cartridges, and cartridges that are dirty, corroded, or deformed.
2. Clean and lubricate the gun in accordance with the instructions in this manual and the instructional videos on the POF-USA website.
3. If the mechanism shows signs of not functioning correctly, or if a part is damaged or broken, do not use the firearm. Have it inspected and repaired.
4. Use only high-quality magazines and carefully load the magazine. Do not exceed the stated magazine capacity.
5. Operate the lever with adequate force. Slowly moving the lever will result in cartridges not properly ejecting and being caught in the action.
6. To minimize the probability of an unfired cartridge being jammed should it “fall back” onto the magazine, remove the magazine *before* opening the lever. When extracting an unfired cartridge, tip the right side of the rifle towards the ground so that gravity will assist the cartridge to fall clear of the ejection port. Always open the lever briskly when extracting a live cartridge. Take care to see that a cartridge is not forcibly ejected against a surface where the primer might be set off.

ADJUSTING THE SIGHTS

The Tombstone is equipped with a set of XS Ghost Ring Sights, which are adjustable for elevation and windage on the rear sight. It is important to note that different brands of ammunition will have different points of impact. You will need to “zero” your rifle for your preferred ammunition.

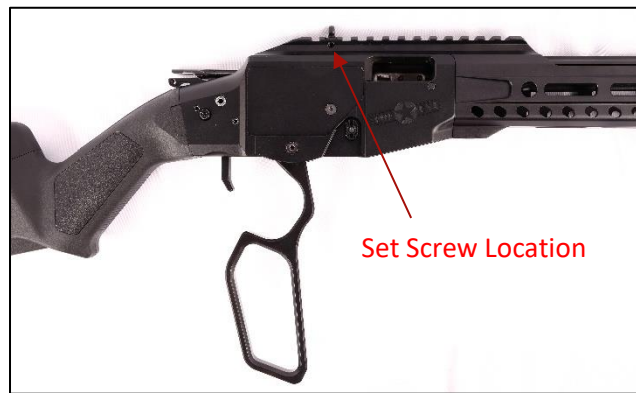


Adjusting Elevation

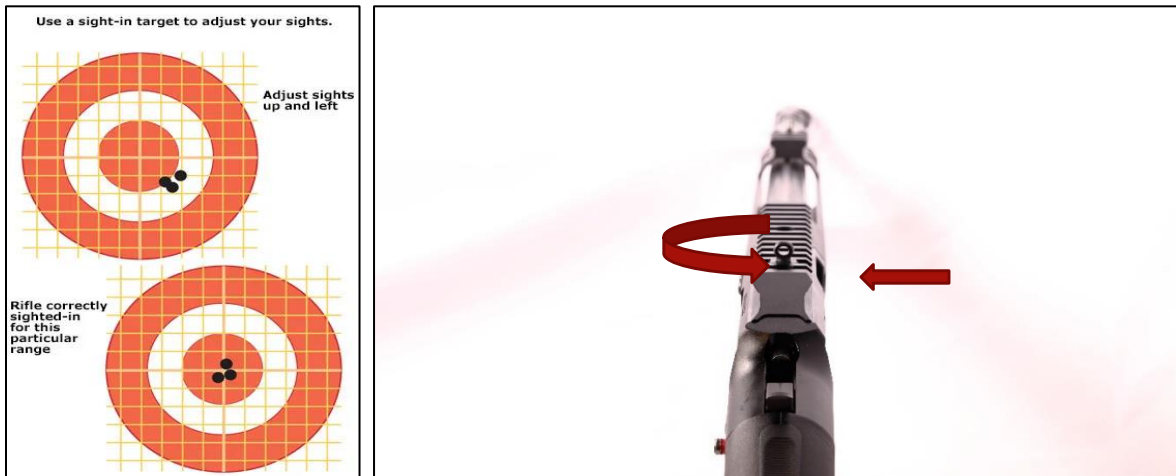
To adjust for elevation, first loosen one of the side set screws, then simply turn the rear peep sight clockwise to lower the point of impact and counterclockwise to raise the point of impact, then tighten the set screw when finished.

Adjusting Windage

To adjust for windage, screw in/out the set screws located either side of the rear peep sight. To move the sight left, you will loosen the set screw on the left side of the gun, then tighten the right-side set screw until it is hand tight (Approx. 20 in-lbs). Move in ¼ to ½ turns. To move right perform the opposite functions: loosening the right set screw and tightening the left.



Example:



In this instance, the point of impact needs to be shifted up and left on target, requiring the rear sight to be rotated counterclockwise and pushed left.

DISASSEMBLY

1. With the rifle unloaded and pointing in a safe direction, move the hammer to the half-cocked position and put the safety in the "SAFE" position. Remove the magazine by pushing the magazine catch button inward to release the magazine, while drawing magazine down.
2. Remove the two side plates on the Tombstone receiver with a T-15 Torx driver. It is recommended that the Tombstone is not laid on its side, as this will restrict removal of the cover plates and allow the linkage pins to slide out of the links.



3. With the cover plates removed, press out the pin connecting the links to the bolt. A punch with light hammer taps may be necessary to dislodge the pin.

CAUTION: Removal of the cover plates will no longer restrict the toggle links, and they may fall from their pinned position. Ensure that the links do not drop onto any hard surface and/or become damaged.



4. Begin removing the firing pin by lowering the lever. Push in on the firing pin and remove the firing pin retaining pin.



5. With the firing pin retaining pin removed, push down on the hammer and pull the firing pin backwards out of the receiver. The firing pin and firing pin spring should come out as one unit. **NOTICE:** If you experience difficulty sliding the firing pin past the hammer, you may take the stock off the Tombstone. Removing the stock will allow the hammer to retract further and make for easier removal of the firing pin. See “Removal of Stock” for detailed instructions.



6. Remove the bolt by sliding it backward towards the rear of the receiver and angling it downward at a 45° angle. This completes the disassembly of the Tombstone.



Removal Of Stock

1. Remove the black rubber pad on top of the stock. A small pry tool may be necessary.



2. Using a 3/16" hex key, remove the socket head screw that was covered by the rubber pad.



3. Slide the stock off the receiver. NOTICE: There will be two additional pieces connecting the stock to the receiver, an adapter plate and a magnetic lever retention piece. These pieces do not need to be removed from the receiver. If they fall out or change alignment, refer to **Figure 23** for proper installation.



Figure 23.

4. To reinstall stock, follow the reverse of directions 1-3.

CHANGING ORIENTATION OF SAFETY

For a video tutorial and helpful tips and tricks for changing the orientation of your ambidextrous safety, go to <http://pof-usa.com/support/>

To change the orientation of the safety:

1. Ensure the firearm is unloaded and pointed in a safe direction.
2. Pull hammer back to the half-cock position.
3. Use two T-10 Torx drivers to unscrew the safety body into its base components.



4. Push the safety out of the receiver with a punch or similar cylindrical object.
5. Place the safety into the preferred orientation (typically with the safety being placed into fire by the shooter's trigger finger, I.E. a right handed shooter has the red ring on the left side of the receiver. This is the manufacturer default.)

6. Compress split ring into receiver, slipping the safety into its detent. You will hear a “snap” sound as the split ring expands into its pocket. Use caution as you press the split ring into the receiver. Not fully compressing the split ring will result in damage to the split ring and/or the safety and receiver. **NOTE:** It is helpful to have a nylon pick, nylon tweezers or similar tool. Start at one end of the split ring while applying moderate pressure onto the shaft of the safety. Press in at several points on the split ring to compress it into the receiver. **See Figure 25.**



Figure 25

7. Thread the base components back together and hand tighten with the two T-10 Torx Drivers.

REASSEMBLY

Again, Be Sure Firearm and Magazines are Completely Unloaded!

1. **Install the bolt:**
 - a. Turn the lever action right side up, so that the magwell is pointed towards the ground.
 - b. Place the bolt into the receiver at an angle, ensuring that the bolt's flared end is towards the rear of the gun, and that the extractor is on the same side as the ejection port.
 - c. Fit bolt into the bore of the action, seating it against the chamber. The ejector on the side of the receiver will ride in the slot on the bolt, giving it proper alignment.

2. Install the firing pin:

- a. Make sure the hammer is in the full cocked position.
- b. Put the firing pin, with firing pin spring, through the rear receiver hole. Press down on the hammer to allow for proper alignment of the firing pin.
- c. Once the firing pin is in the receiver, ensure that the flat on the back of the firing pin is facing down towards the hammer.
- d. Press forward on the firing pin into the bolt. This will align the slot on the firing pin and holes on the bolt.
- e. Install firing pin retaining pin through the aligned holes.

3. Install the link-bolt pin

- a. Place the link-bolt pin into the rear of the bolt, centering it inside the receiver.
- b. Place the links onto the center pin and the link-bolt pin one at a time.
- c. With both links installed, ensure the pins and links are centered within the receiver. Light taps with a nylon hammer may be beneficial. Centered links and pins will provide smoother operation of the lever action.



4. Install the cover plates

- a. Apply a moderate amount of blue Loctite 243 (or equivalent) to the threads of the cover plate screw.
- b. Using a T-15 Torx driver, align the plates to their respective sides and begin threading the cover plate screw.
- c. As you approach tightness on the screw, test the action of the rifle *WITH THE SAFETY IN THE "SAFE" POSITION AND THE FIREARM UNLOADED*.
- d. Tighten the screw $\frac{1}{4}$ to $\frac{1}{2}$ turn at a time until you feel the action begin to experience additional resistance. Back the screw off until you feel no resistance again. The ideal position is as tight as possible without constricting the action.

MAGAZINE DISASSEMBLY/ASSEMBLY

All POF-USA Tombstone 9MM magazines are designed to be disassembled and reassembled. Disassembly is only recommended when necessary, such as if the magazine is dirty to the point where it no longer functions reliably.

1. Press the button (lock plate) located on the bottom of the magazine baseplate.
2. While the button is pressed pinch the side tabs inward. PLEASE NOTE: The side tabs are manufactured to a tight tolerance to ensure locking of the magazine. Due to this, they may be difficult to depress. The use of a clamping device may be necessary to depress the side tabs fully.
3. With the side tabs depressed. The base plate should slide out of the magazine. Be mindful that the spring is still under pressure and may shoot out if not contained.
4. The spring and follower should then fall out of the magazine.
5. Reassemble all components in the same order and orientation that they were removed.

CARE AND CLEANING

After each shooting session, at regular intervals, or whenever your firearm has been exposed to sand, dust, extreme humidity, condensation, immersion in water, or other adverse conditions; disassemble, clean, and lubricate it using the techniques shown in the video that can be viewed here:

<http://pof-usa.com/technical-support/>

- Use only cleaning and lubrication products specifically designed for use on firearms.
- Do not use wire brushes on aluminum surfaces, such as the receiver, as this can scratch the finish.
- Follow all manufacturer's instructions and cautions when using cleaning and lubrication products.
- Wherever the term CLP (Cleaner-Lubricant-Protectant) or the word lubrication is used in this manual, it is interpreted to mean that you can use any lubricant designed for use on firearms.
- Wherever propellant gases directly contact operating system parts, carbon will build up. Carbon cannot be removed with a brush and must be scraped.

Basic Procedures:

1. Disassemble the firearm as described on pages 28-30.
2. Clean the barrel bore with a bore brush, patches, and solvent using a cleaning rod.
3. Remove powder residue from all components and wipe with a clean cloth.
4. Only use a light application of oil on the riding surfaces of the bolt and linkages. Excessive oil will attract dust and dirt and may congeal in cold weather, possibly interfering with the safe operation and reliable function of the firearm.



WARRANTY POLICIES

All POF-USA products are manufactured using the finest quality materials and have a limited lifetime warranty. All POF-USA firearms are warranted to be free from defective materials and workmanship. POF-USA will repair or replace only those parts as determined to be defective by the factory. This warranty is limited and does not extend to careless handling, abuse and misuse, unauthorized adjustments or modifications, use of improper ammunition, excessive or unreasonable use, rust or corrosion or barrel obstruction.

Altering or modifying parts is dangerous and will void the warranty. Your POF-USA firearm was manufactured to perform properly with the original parts as designed. It is your responsibility to make sure any parts you install are made for this firearm, installed correctly, and that neither the originals nor the replacement parts are altered or changed. Your POF-USA firearm is a complex precision tool with many parts that must operate correctly with other parts in order to maintain proper and safe operation. Putting your firearm together improperly or with incorrect or modified parts can result in a damaged firearm, serious personal injury, or death to you and/or others through malfunction. Always have a qualified armorer or gunsmith work on your POF-USA firearm systems or other firearms.

Shipping to from POF-USA facilities, government fees, damages caused by failure to perform normal maintenance, sales outside the United States, damages due to high velocity, high pressure, reloaded, remanufactured, or other no non-standard ammunition, consequential or incidental damages and /or expenses, any unauthorized repair, modification, misuse, abuse, or alteration of the product is not covered by this warranty.

It is the responsibility of the owner to assure the firearm is properly maintained.

To help us assist you better, please register your firearm through our Warranty Registration online form below. Warranty is established by registering online at:

<https://pof-usa.com/warranty-registration/>

For further technical assistance or to obtain warranty information on your POF-USA firearm, email technical support at technical@pof-usa.com.

Customers pay shipping when returning a product to POF-USA. POF-USA will pay return shipping charges for warranty repaired products to customers.

PARTS POLICY

Our Service Department maintains a full stock of replacement parts. Even though most gunsmiths have the knowledge, training, and the ability to make necessary repairs to your firearm, the skill and workmanship of any particular 3rd party gunsmith is beyond our control.

Should your firearm ever require service, we strongly recommend that you return it to POF-USA. A firearm is a precision instrument, and some replacement parts will require individual fitting to ensure correct operation. A wrong part, improper fitting, or incorrect mechanical adjustment may result in an unsafe condition or dangerous malfunction, damage to the firearm, or cause possible serious injury to the shooter or others.



IF ANY PART IS ORDERED WITHOUT RETURNING THE FIREARM TO POF-USA, the customer bears full responsibility for ensuring that the part supplied is correct for their particular firearm and is properly installed and fitted by a qualified gunsmith.

POF-USA IS NOT RESPONSIBLE FOR THE FUNCTIONING OF ANY FIREARM IN WHICH REPLACEMENT PARTS ARE INSTALLED BY OTHERS.

MODEL SPECIFIC (TOMBSTONE)

Please be aware of the following:

As stated on page 17, POF-USA only recommends the use of factory loaded ammunition made to U.S standards. The use of "+P" ammunition has been tested in this firearm and, if new and factory loaded ammunition, is safe for general operation. Please NOTE: this ammunition will accelerate wear on all components and will not shoot as comfortably as standard ammunition. **POF-USA WILL NOT WARRANTY AND DISCLAIMS ANY RESPONSIBILITY FOR THE USE OF "+P+" AMMUNITION IN THIS FIREARM. THIS AMMUNITION IS NOT REGULATED OR RECOGNIZED AS AN OFFICIAL DESIGNATION AND THERE IS NO CONTROLLED SPECIFICATION TO WHICH IT IS MANUFACTURED.**



DIAGRAMS

